

RheTech Polypropylene G40P100-04UV

Polypropylene

RheTech, Inc.

Message:

40% Glass Fiber Reinforced, UV Stabilized, Polypropylene, White.

General Information			
Filler / Reinforcement	Glass fiber reinforced material, 40% filler by weight		
Additive	UV stabilizer		
Features	Good UV resistance		
Appearance	White		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.23	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	6.0	g/10 min	ASTM D1238
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D)	75		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	60.0	MPa	ASTM D638
Flexural Modulus	6650	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	43	J/m	ASTM D256
Dart Drop Impact	0.113	J	ASTM D5420
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, not annealed	157	°C	ASTM D648
1.8 MPa, not annealed	141	°C	ASTM D648
Injection	Nominal Value	Unit	
Drying Temperature	65.6 - 82.2	°C	
Drying Time	1.0 - 2.0	hr	
Suggested Max Moisture	0.050	%	
Rear Temperature	210 - 238	°C	
Middle Temperature	216 - 243	°C	
Front Temperature	221 - 249	°C	
Nozzle Temperature	227 - 238	°C	
Mold Temperature	26.7 - 48.9	°C	
Injection Pressure	2.76 - 10.3	MPa	
Holding Pressure	2.07 - 8.27	MPa	
Back Pressure	0.345 - 1.03	MPa	

Injection instructions

Injection Speed: Variable - Application Dependant Screw RPM: Recovery 3 seconds before mold opens Cycle Time: Wall Thickness Dependant

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

