Yuyao PC PC303

Polycarbonate

Yuyao Tenglong Plastics Co., Ltd.

Message:

Yuyao PC PC303 is a Polycarbonate (PC) product filled with 10% glass fiber. It can be processed by injection molding and is available in Asia Pacific. Applications of Yuyao PC PC303 include appliances, automotive, business/office goods and electrical/electronic applications.

Characteristics include:

Flame Rated Flame Retardant Good Dimensional Stability Good Toughness Halogen Free

General Information				
Filler / Reinforcement	Glass Fiber,10% Filler by Weight			
Additive	Flame Retardant			
Features	Electrically Insulating			
	Flame Retardant			
	Good Dimensional Stability			
	Good Toughness			
	Halogen Free			
	High Heat Resistance			
Uses	Appliance Components			
	Automotive Applications			
	Business Equipment			
	Electrical/Electronic Applications			
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Processing Method	Injection Molding			
Physical	Nominal Value	Unit	Test Method	
Specific Gravity	1.43	g/cm³	ASTM D792	
Molding Shrinkage - Flow	0.20 to 0.30	%	ASTM D955	
Mechanical	Nominal Value	Unit	Test Method	
Tensile Strength	120	MPa	ASTM D638	
Tensile Elongation (Break)	3.0	%	ASTM D638	
Flexural Modulus	6000	MPa	ASTM D790	
Flexural Strength	150	MPa	ASTM D790	
Impact	Nominal Value	Unit	Test Method	
Notched Izod Impact (Area)	15.0	kJ/m²	ASTM D256	
Thermal	Nominal Value	Unit	Test Method	
Deflection Temperature Under Load (1.8 MPa, Unannealed)	148	°C	ASTM D648	
Electrical	Nominal Value	Unit	Test Method	

Volume Resistivity	4.0E+16	ohms·cm	ASTM D257
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
1.60 mm	V-1		
3.20 mm	V-1		
Injection	Nominal Value	Unit	
Drying Temperature	105 to 110	°C	
Drying Time	4.0 to 5.0	hr	
Processing (Melt) Temp	210 to 255	°C	
Mold Temperature	60.0 to 80.0	°C	
Injection Pressure	70.0 to 100	MPa	

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