

Toyolac® 325

Acrylonitrile Butadiene Styrene
Toray Plastics (Malaysia) Sdn. Bhd.

Message:

Toyolac® 325 is an Acrylonitrile Butadiene Styrene (ABS) material. It is available in Asia Pacific or Europe.
Important attributes of Toyolac® 325 are:
Flame Rated
RoHS Compliant

General Information			
RoHS Compliance		RoHS Compliant	
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.04	g/cm ³	ASTM D792, ISO 1183
Melt Mass-Flow Rate (MFR) (220°C/10.0 kg)	15	g/10 min	ISO 1133
Molding Shrinkage - Flow	0.40 to 0.60	%	ASTM D955
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	107		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	2500	MPa	ISO 527-2/1
Tensile Strength			
Yield ¹	43.0	MPa	ASTM D638
Yield	47.0	MPa	ISO 527-2/50
Tensile Elongation			
Break ²	20	%	ASTM D638
Break	> 10	%	ISO 527-2/50
Flexural Modulus ³	2250	MPa	ASTM D790
Flexural Strength			
-- ⁴	66.0	MPa	ASTM D790
-- ⁵	69.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	25	kJ/m ²	ISO 179/1eA
Notched Izod Impact (23°C, 12.7 mm)	270	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			
1.8 MPa, Unannealed, 6.40 mm	88.0	°C	ASTM D648
1.8 MPa, Unannealed	81.0	°C	ISO 75-2/A
Flammability	Nominal Value		Test Method
Flame Rating	HB		UL 94
NOTE			
1.	5.0 mm/min		

2.	5.0 mm/min
3.	3.0 mm/min
4.	3.0 mm/min
5.	2.0 mm/min

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Recommended distributors for this material

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