

TiGlaze™ ST

Copolyester
Eastman Chemical Company

Message:

Eastman TiGlaze™ copolyester was designed to respond to the needs of users, specifiers, and manufacturers in the Architectural Glazing industry. It offers a combination of strength, ease of fabrication, and flexibility in design for glazing applications such as skylights, vaults, shelters and building entries. Eastman is introducing the joint offering for sale of Eastman TiGlaze ST™ copolyester and Eastman TiGlaze UV™ copolyester (which, when sold together, Eastman refers to as its Eastman TiGlaze ST™ copolyester system). Eastman also offers TiGlaze ST™ with Spectar UV™. This sheet has received a notice of acceptance by the Miami-Dade County, Florida Building Code Compliance Office (Miami-Dade County, Florida NOA 08.0423.19, Expiration Date: 07/03/2013) for use in skylights.

*Eastman TiGlaze™ is only available in the United States.
This product has been GREENGUARD INDOOR AIR QUALITY CERTIFIED®.

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This product has been CRADLE TO CRADLE CERTIFIED(cm) Silver.
The CRADLE TO CRADLE CERTIFIED(cm) Mark is a registered certification mark used under license through McDonough Braungart Design Chemistry (MBDC). MBDC is a global sustainability consulting and product certification firm. The CRADLE TO CRADLE® framework moves beyond the traditional goal of reducing the negative impacts of commerce ('eco-efficiency'), to a new paradigm of increasing its positive impacts ('eco-effectiveness'). At its core, Cradle to Cradle design perceives the safe and productive processes of nature's 'biological metabolism' as a model for developing a 'technical metabolism' flow of industrial materials. Product components can be designed for continuous recovery and reutilization as biological and technical nutrients within these metabolisms. For more information about MBDC and to obtain printable certificates for Eastman Copolyesters, visit www.mbdc.com. Choose Eastman Chemical Company under Company Name in C2C Certified products to display a list of our products.

General Information			
UL YellowCard	E118289-101981970		
Additive	UV Stabilizer		
Features	Durable		
	Good Flexibility		
	High Strength		
Uses	Glazing		
	Windows & Doors		
Agency Ratings	UL 972		
Forms	Pellets		
Physical	Nominal Value	Unit	Test Method
Density	1.23	g/cm ³	ASTM D1505
Water Absorption (23°C, 24 hr)	0.19	%	ASTM D570
Color			ASTM E313
a : 3.00 mm	-0.15		
b : 3.00 mm	0.34		
L : 3.00 mm	96		
Intrinsic Viscosity (23°C) ¹	0.73		Internal Method
Static Decay (23°C)	Failed to Discharge		ASTM D4470

Sheet Thickness - Tested	3.00	mm	
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale, 23°C)	107		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus (23°C)	1800	MPa	ASTM D638
Tensile Strength			ASTM D638
Yield, 23°C	48.0	MPa	
Break, 23°C	53.0	MPa	
Tensile Elongation			ASTM D638
Yield, 23°C	5.0	%	
Break, 23°C	340	%	
Flexural Modulus (23°C)	2000	MPa	ASTM D790
Flexural Strength (5.0% Strain,23°C)	71.0	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact			ASTM D256
-30°C	83	J/m	
0°C ²	110	J/m	
23°C	No Break		
Unnotched Izod Impact			ASTM D4812
-30°C	No Break		
23°C	No Break		
Instrumented Dart Impact			ASTM D3763
-30°C, Energy at Peak Load	52.0	J	
0°C, Energy at Peak Load	42.0	J	
23°C, Energy at Peak Load	41.0	J	
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed	77.0	°C	
1.8 MPa, Unannealed	73.0	°C	
Vicat Softening Temperature	86.0	°C	ASTM D1525
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+17	ohms	ASTM D257
Volume Resistivity (23°C)	1.0E+16	ohms · cm	ASTM D257
Arc Resistance	130	sec	ASTM D495
Flammability	Nominal Value	Unit	Test Method
Flame Rating	V-2		UL 94
Optical	Nominal Value	Unit	Test Method
Gloss (60°, 3000 µm)	150		ASTM D2457
Transmittance (Total, 3000 µm)	91.0	%	ASTM D1003
Haze (3000 µm)	0.50	%	ASTM D1003
Yellowness Index (3.00 mm)	0.81	YI	ASTM D1925
NOTE			

1.	EMN-A-AC-G-V-1
2.	80% Complete Break

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