

CERTENE™ PRB-2

Polypropylene Random Copolymer
Muehlstein

Message:

PRB-2 is a certified prime BLOW MOLDING grade developed for containers produced by Extrusion-Blow or Injection-Blow molding equipment. PRB-2 is a high purity resin of high melt strength offering optimized melt stability for consistent and easy processability, good core release, high Impact Strength, Stiffness, and high Gloss surfaces. PRB-2 typical applications include pharmaceutical containers, cosmetics, toiletry, and health aid products with good Clarity, Rigidity and Toughness. PRB-2 complies with FDA regulation 21CFR 177.1520 (a)(3)(i) (c)3.1+3.2, and most international regulations concerning Polypropylene use in contact with food.

General Information			
Features	Food Contact Acceptable		
	Good Melt Strength		
	Good Mold Release		
	Good Processability		
	Good Stiffness		
	Good Toughness		
	High Clarity		
	High Gloss		
	High Impact Resistance		
	High Melt Stability		
	High Purity		
	High Rigidity		
	Random Copolymer		
Uses	Bathroom Accessories		
	Cosmetics		
	Medical/Healthcare Applications		
	Pharmaceutical Packaging		
Agency Ratings	FDA 21 CFR 177.1520(a) 3 (i)		
	FDA 21 CFR 177.1520(c) 3.1		
	FDA 21 CFR 177.1520(c) 3.2		
Forms	Pellets		
Processing Method	Extrusion Blow Molding		
	Injection Blow Molding		
Physical	Nominal Value	Unit	Test Method
Density	0.902	g/cm ³	ASTM D1505
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	2.0	g/10 min	ASTM D1238

Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness ¹ (R-Scale)	84		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ² (Yield, Injection Molded)	29.6	MPa	ASTM D638
Tensile Elongation ³ (Yield, Injection Molded)	11	%	ASTM D638
Flexural Modulus - 1% Secant ⁴ (Injection Molded)	1100	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, Injection Molded)	69	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (0.45 MPa, Unannealed)	88.0	°C	ASTM D648
Vicat Softening Temperature ⁵	135	°C	ASTM D1525
NOTE			
1.	Injection molded		
2.	50 mm/min		
3.	50 mm/min		
4.	1.3 mm/min		
5.	Injection molded		

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