

Polytron® P30N03

Polypropylene Copolymer

Polyram Ram-On Industries

Message:

A chemically coupled 30% long glass fibers reinforced natural polypropylene, heat stabilized for injection molding application.

General Information			
Filler / Reinforcement	Long Glass Fiber,30% Filler by Weight		
Additive	Heat Stabilizer		
Features	Chemically Coupled		
	Heat Stabilized		
RoHS Compliance	RoHS Compliant		
Appearance	Natural Color		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.10	g/cm ³	ASTM D792, ISO 1183
Molding Shrinkage			
Flow	0.10 to 0.20	%	ASTM D955
--	0.10 to 0.20	%	ISO 294-4
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	5600	MPa	ASTM D638, ISO 527-2
Tensile Strength (Yield)	90.0	MPa	ASTM D638, ISO 527-2
Tensile Elongation (Break)	2.9	%	ASTM D638, ISO 527-2
Flexural Modulus	4500	MPa	ASTM D790, ISO 178
Flexural Strength	145	MPa	ASTM D790, ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	30	kJ/m ²	ISO 179
Charpy Unnotched Impact Strength (23°C)	60	kJ/m ²	ISO 179
Notched Izod Impact			
23°C	160	J/m	ASTM D256
23°C	30	kJ/m ²	ISO 180
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	149	°C	ASTM D648, ISO 75-2/A
Flammability	Nominal Value	Unit	Test Method
Flame Rating (3.00 mm)	HB		UL 94
Flammability	10	mm/min	FMVSS 302

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