# Pinnacle PP 2120H

### Polypropylene Impact Copolymer

**Pinnacle Polymers** 

#### Message:

20 MELT FLOW IMPACT COPOLYMER POLYPROPYLENE

Pinnacle Polymers Polypropylene 2120H is made via UNIPOL<sup>™</sup> PP technology, which utilizes gas-phase fluidized bed reactors with a high activity catalyst system to ensure uniform physical properties and lot-to-lot consistency.

This product is intended for large buckets and other injection molding applications where toughness and cold temperature impact strength are required. The 2120H product provides:

Excellent cleanliness

Superior toughness

Excellent color and process stability

Good melt strength

Fast Set-up time

UL Listed

Pinnacle's 2120H polypropylene is covered under US FDA Food Contact Notification 864. As such, this polymer can be used in contact with all food types under Conditions of Use A-H, as described in 21 CFR 176.170, Tables 1 and 2. This polymer also complies with 21 CFR 177.1520(c), items 3.1(a) and 3.2(a).

General Information				
UL YellowCard	E130336-100179341			
Features	Clean/High Purity			
	Food Contact Acceptable			
	Good Color Stability			
	Good Melt Strength			
	Good Processing Stability			
	Good Toughness			
	Impact Copolymer			
	Low Temperature Impact Resistance			
Uses	Containers			
	Pails			
Agency Ratings	FDA 21 CFR 176.170 Table 1 & 2, Cond A-H			
	FDA 21 CFR 177.1520(c) 3.1a			
	FDA 21 CFR 177.1520(c) 3.2a			
	UL Unspecified Rating			
Forms	Pellets			
Processing Method	Injection Molding			
Physical	Nominal Value	Unit	Test Method	
Density	0.900	g/cm³	ASTM D1505	
Melt Mass-Flow Rate (MFR) (230°C/2.16				
kg)	20	g/10 min	ASTM D1238	
Molding Shrinkage - Flow	1.3	%	ASTM D955	

Mechanical	Nominal Value	Unit	Test Method
Tensile Strength <sup>1</sup> (Yield, 3.20 mm, Injection Molded)	24.2	MPa	ASTM D638
Tensile Elongation <sup>2</sup> (Yield, 3.20 mm, Injection Molded)	11	%	ASTM D638
Flexural Modulus - 1% Secant <sup>3</sup> (3.20 mm, Injection Molded)	1240	MPa	ASTM D790A
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact <sup>4</sup> (23°C, 3.20 mm, Injection Molded)	> 190	J/m	ASTM D256
Notched Izod Impact (Area) <sup>5</sup> (23°C, 3.20 mm, Injection Molded)	18.3	kJ/m²	ASTM D256
Gardner Impact <sup>6</sup> (-30°C)	16.5	J	ASTM D5420
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (0.45 MPa, Unannealed)	107	°C	ASTM D648
NOTE			
1.	Type I, 51 mm/min		
2.	Type I, 51 mm/min		
3.	Type I, 1.3 mm/min		
4.	Туре І		
5.	Туре I		

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