

NILAMID® B3 HHR GF30

Polyamide 6

Nilit Plastics

Message:

NILAMID® B3 HHR GF30 is a Polyamide 6 (Nylon 6) compound, 30% glass fiber reinforced, heat and hydrolisis stabilized.
This compound is intended for injection molding.
NILAMID® B3 HHR GF30 is primarily designed for the Automotive industry. It is also suitable for Electrical and Electronic or Industrial & Consumer applications.

General Information			
UL YellowCard	E172252-100760339	E86034-251980	E331274-100305907
	E172252-101977615		
Filler / Reinforcement	Glass Fiber,30% Filler by Weight		
Additive	Heat Stabilizer		
	Hydrolysis Resistant		
Features	Heat Stabilized		
	Hydrolysis Resistant		
Uses	Automotive Applications		
	Consumer Applications		
	Electrical/Electronic Applications		
	Industrial Applications		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density (23°C)	1.34	g/cm ³	ISO 1183
Molding Shrinkage			ISO 294-4
Across Flow : 23°C	0.80	%	
Flow : 23°C	0.40	%	
Water Absorption			ISO 62
23°C, 24 hr	1.8	%	
Saturation, 23°C	6.5	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus (23°C)	10600	MPa	ISO 527-2
Tensile Stress (Yield, 23°C)	180	MPa	ISO 527-2
Tensile Strain (Break, 23°C)	3.0	%	ISO 527-2
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
-30°C	8.0	kJ/m ²	
23°C	11	kJ/m ²	

Charpy Unnotched Impact Strength			ISO 179/1eU
23°C	No Break		
30°C	No Break		
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	220	°C	ISO 75-2/B
1.8 MPa, Unannealed	210	°C	ISO 75-2/A
Continuous Use Temperature ¹	120	°C	IEC 60216
Ball Pressure Test			IEC 60695-10-2
125°C	Pass		
165°C	Pass		
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity (23°C)	1.0E+15	ohms · cm	IEC 60093
Comparative Tracking Index (3.20 mm, Solution A)	550	V	IEC 60112
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
0.800 mm	HB		
1.60 mm	HB		
3.20 mm	HB		
NOTE			
1.	20000 hr		

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