

# TYLON® 135L

Polyamide 66

Tyne Plastics LLC.

## Message:

Data was measured on natural colored test specimens.

General Information			
Additive	Lubricant		
Features	General Purpose		
	Lubricated		
Forms	Pellets		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.14	g/cm <sup>3</sup>	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	1.3 to 1.8	%	ASTM D955
Water Absorption (24 hr)	1.2	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	120		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	82.7	MPa	ASTM D638
Tensile Elongation (Break)	50	%	ASTM D638
Flexural Modulus	2760	MPa	ASTM D790
Flexural Strength	110	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (6.35 mm)	59	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed	227	°C	
1.8 MPa, Unannealed	87.8	°C	

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