Next Nylon 66 Prime Series PG50-01BK

Polyamide 66

Next Polymers Ltd.

Message:

Description
PA66 Glass Fiber Reinforced Black Compound
Product Applications
Typical Applications include Industrial articles having very high rigidity. Suitable for rail application, roof rails, Door mirror stays & Exterior automotive parts.
Benefits
Where a balance of continuous heat and peak temperature property retention is needed. Excellent Thermal resistance

General Information				
Filler / Reinforcement	Glass fiber reinforced material, 50% filler by weight			
Features	Rigidity, high Heat resistance, high			
Uses	Industrial application Automotive exterior parts			
Agency Ratings	EC 1907/2006 (REACH)			
RoHS Compliance	RoHS compliance			
Appearance	Black			
Processing Method	Injection molding			
Physical	**Dry**	**Conditioned**	**Unit**	**Test Method**
Specific Gravity	1.57	--	g/cm³	ASTM D792
Molding Shrinkage				ASTM D955
Flow	0.30	--	%	ASTM D955
Transverse flow	0.80	--	%	ASTM D955
Water Absorption				ASTM D570
23°C, 24 hr	0.68	--	%	ASTM D570
Saturation [1]	4.3	--	%	ASTM D570
Hardness	**Dry**	**Conditioned**	**Unit**	**Test Method**
Rockwell Hardness				ASTM D785
Class m	110	--		ASTM D785
Class r	125	--		ASTM D785
Mechanical	**Dry**	**Conditioned**	**Unit**	**Test Method**
Tensile Strength	230	165	MPa	ASTM D638
Tensile Elongation (Break)	3.0	4.0	%	ASTM D638
Flexural Modulus	13500	10000	MPa	ASTM D790
Flexural Strength	300	260	MPa	ASTM D790
Impact	**Dry**	**Conditioned**	**Unit**	**Test Method**

Notched Izod Impact (23°C)	160	180	J/m	ASTM D256
Thermal	**Dry**	**Conditioned**	**Unit**	**Test Method**
Deflection Temperature Under Load				ASTM D648
0.45 MPa, not annealed	260	--	°C	ASTM D648
1.8 MPa, not annealed	255	--	°C	ASTM D648
Melting Temperature	262	--	°C	ASTM D2117
Electrical	**Dry**	**Conditioned**	**Unit**	**Test Method**
Surface Resistivity	1.0E+9	--	ohms	IEC 60093
Volume Resistivity	> 1.0E+12	--	ohms·cm	IEC 60093
Dielectric Strength	32	--	kV/mm	IEC 60243-1
Comparative Tracking Index	600	--	V	IEC 60112
Flammability	**Dry**	**Conditioned**	**Unit**	**Test Method**
Flame Rating (0.800 mm)	HB	--		UL 94
Additional Information				

干燥
This grade is not suitable for food contact, medical devices or toy applications

Injection	Dry	Unit
Drying Temperature - Hot Air Dryer	80.0	°C
Drying Time	4.0 - 6.0	hr
Suggested Max Moisture	0.20	%
Rear Temperature	270 - 280	°C
Middle Temperature	280 - 290	°C
Front Temperature	290 - 300	°C
Mold Temperature	65.0 - 85.0	°C

NOTE	
1.	Immersed

Recommended distributors for this material

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