

PAmpellonne® 606s

Polyamide 66

Politem Plastik Ltd.

Message:

All Politem Plastik Polyamide Resins are recycled from Post Industrial Fiber Waste Streams

General Information			
Recycled Content	Yes		
Forms	Granules		
Processing Method	Compounding		
	Injection Molding		

Physical	Nominal Value	Unit	Test Method
Density	1.13 to 1.15	g/cm ³	ISO 1183
Ash Content	0.30 to 0.50	%	ISO 3451-4
Moisture	0.10 to 0.50	%	ISO 15512/B
Relative Viscosity ¹	2.60 to 2.70		
DSC Analysis	> 97	%	
Titanium Dioxide	< 0.40	%	

Hardness	Nominal Value	Unit	Test Method
Shore Hardness (Shore D)	85 to 100		ISO 868

Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	> 2500	MPa	ISO 527-2
Tensile Stress (Yield)	> 50.0	MPa	ISO 527-2
Tensile Strain (Break)	> 3.0	%	ISO 527-2

Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength	6.0 to 7.0	kJ/m ²	ISO 179/1A

Thermal	Nominal Value	Unit	Test Method
Melting Temperature (DSC)	263 to 265	°C	ISO 3146

NOTE			
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1. Formic

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