

Titalon® 4100GF

Polyamide 46

Titan Plastics Compounds Co., Ltd.

Message:

Titalon®4100GF is a polyamide 46 (nylon 46) material, and the filler is 10% glass fiber reinforced material. This product is available in the Asia-Pacific region. Titalon®The main characteristics of 4100GF are: flame retardant/rated flame.

General Information			
Filler / Reinforcement	Glass fiber reinforced material, 10% filler by weight		
Appearance	Natural color		
Physical	Nominal Value	Unit	Test Method
Density	1.22	g/cm ³	ISO 1183
Molding Shrinkage ¹ (3.00 mm)	0.80 - 1.2	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress	115	MPa	ISO 527-2
Tensile Strain (Break)	> 5.0	%	ISO 527-2
Flexural Modulus	5400	MPa	ISO 178
Flexural Stress	245	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength	7.0	kJ/m ²	ISO 179/1eA
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	230	°C	ISO 75-2/A
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+12	ohms	IEC 60093
Volume Resistivity	1.0E+12	ohms·cm	IEC 60093
Flammability	Nominal Value	Unit	Test Method
Flame Rating	HB		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	100	°C	
Drying Time	4.0	hr	
Processing (Melt) Temp	290 - 320	°C	
Mold Temperature	80.0 - 120	°C	
Injection instructions			
Injection Pressure: 30 to 70%Injection Velocity: 30 to 60%			
NOTE			
1.	50x70x3 mm		

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

