Plaslube® PA6 GF40 ML2 HS UV BK

Polyamide 6

Techmer Engineered Solutions

Message:

Plaslube® PA6 GF40 ML2 HS UV BK is a Polyamide 6 (Nylon 6) product filled with 40% glass fiber. It can be processed by injection molding and is available in North America.
Characteristics include:
Good UV Resistance
Heat Stabilizer
Lubricated
UV Stabilized

General Information			
Filler / Reinforcement	Glass Fiber,40% Filler by Weight		
Additive	Heat Stabilizer Molybdenum Disulfide Lubricant UV Stabilizer		
Features	Good UV Resistance Heat Stabilized Lubricated		
Appearance	Black		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	**Nominal Value**	**Unit**	**Test Method**
Specific Gravity	1.46	g/cm³	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	0.30	%	ASTM D955
Water Absorption (24 hr)	0.80	%	ASTM D570
Hardness	**Nominal Value**	**Unit**	**Test Method**
Rockwell Hardness (R-Scale)	122		ASTM D785
Mechanical	**Nominal Value**	**Unit**	**Test Method**
Tensile Strength (Break)	159	MPa	ASTM D638
Tensile Elongation (Break)	3.0	%	ASTM D638
Flexural Modulus	10300	MPa	ASTM D790
Flexural Strength	241	MPa	ASTM D790
Coefficient of Friction			ASTM D1894
vs. Steel - Dynamic	0.31		
vs. Steel - Static	0.24		
Wear Factor	150	10^-8 mm³/N·m	ASTM D3702
Impact	**Nominal Value**	**Unit**	**Test Method**
Notched Izod Impact (23°C, 3.18 mm)	96	J/m	ASTM D256

Unnotched Izod Impact (3.18 mm)	750	J/m	ASTM D256
Thermal	**Nominal Value**	**Unit**	**Test Method**
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed	218	°C	
1.8 MPa, Unannealed	216	°C	
CLTE - Flow	2.7E-5	cm/cm/°C	ASTM D696
Electrical	**Nominal Value**	**Unit**	**Test Method**
Volume Resistivity	1.0E+14	ohms·cm	ASTM D257
Dielectric Strength [1]	18	kV/mm	ASTM D149
Injection	**Nominal Value**	**Unit**	
Drying Temperature	82.2	°C	
Drying Time	4.0	hr	
Rear Temperature	260 to 304	°C	
Middle Temperature	260 to 304	°C	
Front Temperature	260 to 304	°C	
Processing (Melt) Temp	243 to 271	°C	
Mold Temperature	65.6 to 93.3	°C	
Back Pressure	0.00 to 0.345	MPa	
Screw Speed	30 to 60	rpm	
NOTE			
1.	Method A (Short-Time)		

Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

WECHAT