

DENYL 6 6010

Polyamide 6

Vamp Tech

Message:

PA 6, 60% glass fiber reinforced, not Flame Retardant compound, very good mechanical properties.

General Information			
Filler / Reinforcement	Glass Fiber,60% Filler by Weight		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.73	g/cm ³	ASTM D792
Molding Shrinkage			ASTM D955
Flow	0.10	%	
Across Flow	0.30	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	20000	MPa	ASTM D638
Tensile Strength (Yield)	210	MPa	ASTM D638
Tensile Elongation (Break)	2.0	%	ASTM D638
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength	11	kJ/m ²	ISO 180/A
Unnotched Izod Impact Strength	55	kJ/m ²	ISO 180
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	215	°C	ASTM D648A
Vicat Softening Temperature	215	°C	ASTM D1525 ¹
RTI Elec	120	°C	UL 746
RTI Imp	120	°C	UL 746
RTI Str	120	°C	UL 746
Flammability	Nominal Value	Unit	Test Method
Glow Wire Flammability Index (1.00 to 2.00 mm)	650	°C	IEC 60695-2-12
Injection	Nominal Value	Unit	
Drying Temperature	90.0	°C	
Drying Time	3.0	hr	
Processing (Melt) Temp	260	°C	
Mold Temperature	100	°C	
NOTE			
1.	Loading 2 (50 N)		

The information and data on this page are provided by manufacturers and document providers. SHANGHAI SUSHENG assumes no legal liability. It is strongly recommended to verify all technical data with material suppliers before final material selection.All rights belong to the original authors. If any infringement occurs, please contact us immediately.

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

