

ALTECH® PC ECO 1000/121 UV IM

Polycarbonate
ALBIS PLASTIC GmbH

Message:

ALTECH®PC ECO 1000/121 UV IM is a polycarbonate (PC) product. It can be processed by injection molding and is available in North America, Europe or the Asia-Pacific region. ALTECH®The application fields of PC ECO 1000/121 UV IM include electrical/electronic applications, housing, engineering/industrial accessories, outdoor applications and lighting equipment.

- Features include:
- flame retardant/rated flame
 - Comply with REACH standard
 - environmental protection/green
 - ROHS certification
 - Impact modification

General Information			
Additive	Impact modifier		
	UV stabilizer		
Recycled Content	Yes		
Features	Impact modification		
Uses	Lighting Applications		
	Electrical/Electronic Applications		
	Accessories		
	Outdoor application		
	Shell		
Agency Ratings	EC 1907/2006 (REACH)		
RoHS Compliance	RoHS compliance		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Density	1.20	g/cm³	ISO 1183
Melt Volume-Flow Rate (MVR) (300°C/1.2 kg)	15.0	cm³/10min	ISO 1133
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	2300	MPa	ISO 527-2
Tensile Stress	60.0	MPa	ISO 527-2
Tensile Strain (Break)	40	%	ISO 527-2
Flexural Modulus	2300	MPa	ISO 178
Flexural Stress	100	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
--	60	kJ/m²	ISO 179/1eA
-40°C	11	kJ/m²	ISO 179/1eA

-20°C	12	kJ/m ²	ISO 179/1eA
Charpy Unnotched Impact Strength			ISO 179/1eU
--	No Break		ISO 179/1eU
-40°C	No Break		ISO 179/1eU
-20°C	No Break		ISO 179/1eU
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	122	°C	ISO 75-2/A
Vicat Softening Temperature	140	°C	ISO 306/B50
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.5 mm)	V-2		UL 94
Glow Wire Flammability Index (2.0 mm)	850	°C	IEC 60695-2-12
Injection	Nominal Value	Unit	
Drying Temperature - Circulation Dryer	110	°C	
Drying Time - Circulation Dryer	4.0 - 24	hr	
Suggested Max Moisture	0.050	%	
Processing (Melt) Temp	280 - 300	°C	
Mold Temperature	80 - 120	°C	

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