

POLYfill PPHC T5040

Polypropylene

Polykemi AB

Message:

Mineral reinforced

General Information			
Filler / Reinforcement	Mineral,40% Filler by Weight		
Physical	Nominal Value	Unit	Test Method
Density	1.23	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	5.0	g/10 min	ISO 1133
Molding Shrinkage			ISO 294-4
Across Flow	0.80 to 1.2	%	
Flow	0.80 to 1.2	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress	27.0	MPa	ISO 527-2
Tensile Strain (Yield)	5.0	%	ISO 527-2
Flexural Modulus (23°C)	2900	MPa	ISO 178
Flexural Stress	54.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179
-20°C	2.5	kJ/m ²	
23°C	4.0	kJ/m ²	
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature ¹			
0.45 MPa, Unannealed	121	°C	ISO 75-2/B
1.8 MPa, Unannealed	69.0	°C	ISO 75-2/A
Vicat Softening Temperature			
--	144	°C	ISO 306/A50
--	84.0	°C	ISO 306/B50
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.60 mm)	HB		UL 94
Glow Wire Ignition Temperature (2.00 mm)	750	°C	IEC 60695-2-13
NOTE			

1. 120°C/hr

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

