

Sup-tech S703

Acrylonitrile Butadiene Styrene
Shanghai Suptech Engineering Plastics Co. Ltd.

Message:

Sup-tech S703 is an Acrylonitrile Butadiene Styrene (ABS) product filled with 15% glass fiber. It can be processed by injection molding and is available in Asia Pacific.

General Information			
Filler / Reinforcement	Glass Fiber,15% Filler by Weight		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	1.17	g/cm ³	DIN 53479
Melt Mass-Flow Rate (MFR)	4.0 to 6.0	g/10 min	DIN 53735
Molding Shrinkage	2.0E-3	%	DIN 53464
Water Absorption (23°C, 24 hr)	0.20 to 0.40	%	DIN 53495
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	100		ISO 2039-2
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Break)	55.0	MPa	DIN 53455
Tensile Strain (Break)	2.0	%	DIN 53452
Flexural Modulus	4000	MPa	DIN 53457
Flexural Stress	85.0	MPa	DIN 53457
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength	6.5	kJ/m ²	DIN 53453
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			DIN 53461
0.45 MPa, Unannealed	100	°C	
1.8 MPa, Unannealed	95.0	°C	
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+15	ohms	IEC 60093
Electric Strength	17	kV/mm	DIN 53481
Injection	Nominal Value	Unit	
Drying Temperature	80.0	°C	
Drying Time	4.0 to 6.0	hr	
Processing (Melt) Temp	190 to 250	°C	

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