

DELPET™ SRE255

Polymethyl Methacrylate Acrylic
Asahi Kasei Chemicals Corporation

Message:

DELPET™ SRE255 is a Polymethyl Methacrylate Acrylic product. It is available in Africa & Middle East, Asia Pacific, or Europe. Primary characteristic: impact resistant.

General Information			
Features	High Impact Resistance		
Forms	Pellets		
Physical	Nominal Value	Unit	Test Method
Density	1.17	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/3.8 kg)	0.80	g/10 min	ISO 1133
Spiral Flow	25.0	cm	Internal Method
Molding Shrinkage	0.30 to 0.90	%	Internal Method
Water Absorption (Equilibrium, 23°C, 50% RH)	0.30	%	ISO 62
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (M-Scale)	72		ISO 2039-2
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	2300	MPa	ISO 527-2/1A/1
Tensile Stress (Break)	54.0	MPa	ISO 527-2/1A/5
Tensile Strain (Break)	40	%	ISO 527-2/1A/5
Flexural Modulus	2300	MPa	ISO 178
Flexural Stress	94.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength	3.5	kJ/m ²	ISO 179/1eA
Charpy Unnotched Impact Strength	50	kJ/m ²	ISO 179/1eU
Thermal	Nominal Value	Unit	Test Method
Vicat Softening Temperature	102	°C	ISO 306/B50
Heat Deflection Temperature	95	°C	ISO 75-2
Optical	Nominal Value	Unit	Test Method
Refractive Index	1.490		ISO 489
Transmittance (Total)	91.0	%	ISO 13468-1

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