

AIE PPO 9010F-SM10

Polyphenylene Ether + PS

Asia International Enterprise (Hong Kong) Limited

Message:

AIE PPO 9010F-SM10 is a Polyphenylene Ether + PS (PPE+PS) material filled with 10% mineral. It is available in Africa & Middle East, Asia Pacific, Europe, Latin America, or North America for injection molding.

Important attributes of AIE PPO 9010F-SM10 are:

- Flame Rated
- Flame Retardant
- Heat Resistant
- High Strength

General Information			
Filler / Reinforcement	Mineral,10% Filler by Weight		
Features	Flame Retardant		
	High Heat Resistance		
	High Strength		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	1.21	g/cm ³	ISO 1183
Molding Shrinkage	0.40	%	Internal Method
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Yield)	52.0	MPa	ISO 527-2
Flexural Modulus	2400	MPa	ISO 178
Flexural Stress	82.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength	12	kJ/m ²	ISO 180
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	120	°C	ISO 75-2/B
1.8 MPa, Unannealed	99.0	°C	ISO 75-2/A
Flammability	Nominal Value		Test Method
Flame Rating (1.50 mm)	V-0		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	80.0 to 100	°C	
Drying Time	3.0 to 4.0	hr	
Processing (Melt) Temp	220 to 280	°C	
Mold Temperature	60.0 to 90.0	°C	
Injection Pressure	30.0 to 80.0	MPa	

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Recommended distributors for this material

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