# NORDEL™ IP 4770P

#### Hydrocarbon Rubber

#### The Dow Chemical Company

#### Message:

NORDEL™IP 4770P hydrocarbon rubber is a high molecular weight, semi-crystalline brand, fast curing rate, in the standard curing system has a high degree of curing. It has the characteristics of high original strength and high elongation. This product is used for extrusion processing such as profiles and hoses, and is also suitable for molded products.

Main features:

semicrystallization

Medium diene content

high molecular weight

Original high strength

Comply with the following regulations

U.S. Food and Drug Administration Regulation 21 CFR 177.2600,

U.S. Food and Drug Administration Regulation 21 CFR 177.1520 (see Note 1),

U.S. Food and Drug Administration Regulation 21 CFR 175.105 (see Note 2),

U.S. Food and Drug Administration Regulation 21 CFR 177.1210.

Please check the regulations for complete details.

Application field:

Hose

Extrusion of profile/sealing strip

Plastic modification

remarks:

(1) can be used to contact all types of food, except oil emulsion water, high-fat or low-fat food, low-humidity fat and oil food.

(2) Adhesive only.

General Information

Agency Ratings	FDA 21 CFR 175.105 2		
	FDA 21 CFR 177.1210		
	FDA 21 CFR 177.1520 3		
	FDA 21 CFR 177.2600		
Forms	Particle		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.870	g/cm³	ASTM D297
Mooney Viscosity (ML 1+4, 125°C)	70	MU	ASTM D1646
Ethylene Content	70.0	wt%	ASTM D3900
Ethylidene Norbornene (ENB) Content	5.0	wt%	ASTM D6047
Propylene content	25.0	wt%	ASTM D3900
Residual conversion metal		ppm	Internal method
Molecular Weight Distribution	medium		Internal method
Ash Content		wt%	ASTM D296
Volatile Matter		wt%	Internal method
Additional Information			

存放和处理:暴露在人造光或自然光中可能影响 EPDM 产品的质量.此产品应采用其原始包装并存放在室内,同时避免阳光直射.

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