# WEVO-CHEMIE Polyurethanes PD 4431 FL/300

### Polyurethane

### WEVO-CHEMIE GmbH

### Message:

WEVO-CHEMIE Polyurethanes PD 4431 FL/300 is a Polyurethane material. It is available in Europe or North America for casting. Important attributes of WEVO-CHEMIE Polyurethanes PD 4431 FL/300 are:

Flame Rated

Good Flexibility

Typical application of WEVO-CHEMIE Polyurethanes PD 4431 FL/300: Electrical/Electronic Applications

| General Information                              |                                    |       |             |  |
|--|------------------------------------|-------|-------------|--|
| UL YellowCard                                    | E108835-609174                     |       |             |  |
| Features   | Good Flexibility                   |       |             |  |
| Uses   | Electrical/Electronic Applications |       |             |  |
|  | Printed Circuit Boards             |       |             |  |
| UL File Number                                   | E108835                            |       |             |  |
| Forms  | Liquid                             |       |             |  |
| Processing Method                                | Casting                            |       |             |  |
| Physical   | Nominal Value                      | Unit  |             |  |
| Water Absorption <sup>1</sup> (Saturation, 23°C) | 0.50                               | %     |             |  |
| Thermal  | Nominal Value                      | Unit  | Test Method |  |
| Glass Transition Temperature                     | -60.0                              | °C    | TMA         |  |
| Thermal Conductivity                             | 0.30                               | W/m/K | ISO 22007-2 |  |
| Flammability                                     | Nominal Value                      |       | Test Method |  |
| Flame Rating (6.00 mm)                           | V-0                                |       | UL 94       |  |
| Thermoset  | Nominal Value                      | Unit  | Test Method |  |
| Thermoset Components                             |                                    |       |             |  |
| Hardener   | Mix Ratio by Weight: 11            |       |             |  |
| Resin  | Mix Ratio by Weight: 100           |       |             |  |
| Pot Life (22°C)                                  | 10 to 25                           | min   |             |  |
| Thermoset Mix Viscosity <sup>2</sup> (22°C)      | 1700 to 2100                       | сР    |             |  |
| Additional Information                           | Nominal Value                      | Unit  | Test Method |  |
| Operating Temperature                            | -60 to 125                         | °C    |             |  |
| Uncured Properties                               | Nominal Value                      | Unit  | Test Method |  |
| Density  |                                    |       |             |  |
| 22°C <sup>3</sup>                                | 1.20 to 1.24                       | g/cm³ |             |  |
| 22°C <sup>4</sup>                                | 1.29 to 1.31                       | g/cm³ |             |  |
| Cured Properties                                 | Nominal Value                      | Unit  | Test Method |  |
| Shore Hardness (Shore A)                         | 56 to 64                           |       | ISO 868     |  |
| Tensile Strength                                 | 1.00                               | MPa   | ISO 527     |  |

| Tensile Elongation at Break         | 61                    | %       | ISO 527   |
|-------------------------------------|-----------------------|---------|-----------|
| Electric Strength                   | 20                    | kV/mm   | IEC 60243 |
| Relative Permittivity (50 Hz, 23°C) | 7.20                  |         | IEC 60250 |
| Volume Resistivity                  | 3.0E+11               | ohms·cm | IEC 60093 |
| NOTE                                |                       |         |           |
| 1.                                  | 30 Days               |         |           |
| 2.                                  | Rotational viscometer |         |           |
| 3.                                  | Hardener              |         |           |
| 4.                                  | Resin                 |         |           |

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