

ACCUCOMP™ ACE092L

Acetal (POM) Copolymer
ACLO Compounders Inc.

Message:

ACCUCOMP™ ACE092L is an Acetal (POM) Copolymer product. It is available in North America. Primary characteristic: medium viscosity.

General Information			
Features	Medium Viscosity		
Forms	Pellets		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.41	g/cm³	ASTM D792
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	9.0	g/10 min	ASTM D1238
Molding Shrinkage - Flow	2.0	%	ASTM D955
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	80		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	62.0	MPa	ASTM D638
Tensile Elongation (Break)	60	%	ASTM D638
Flexural Modulus	2650	MPa	ASTM D790
Flexural Strength	92.0	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	65	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed	158	°C	
1.8 MPa, Unannealed	110	°C	
Melting Temperature	165	°C	

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519
Phone: +86 1342475533
Email: sales@su-jiao.com
No. 215, Lianhe North Road, Fengxian District, Shanghai, China



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