SABIC® LLDPE 430BE

Linear Low Density Polyethylene

Saudi Basic Industries Corporation (SABIC)

Message:

SABIC® LLDPE 430BE is a butene linear low density polyethylene resin. The material, natural resin, is typically used for cast film applications, offering good mechanically properties, stiffness enhancement and furthermore enables to gain high line speeds.

SABIC® LLDPE 430BE is provided with a dedicated anti oxidant package suitable for cast film extrusion with low gel levels.

Application:

Skin layers for non-cling stretch cast film, cast film side encapsulation, mid layer hygienic cast film and product to realize downgauging by stiffness enhancement.

This product is not intended for and must not be used in any pharmaceutical/medical applications.

General Information				
Additive	Antioxidation			
Features	Low density			
	Low speed solidification crystal point			
	Butene comonomer			
	Rigid, good			
	Antioxidation			
Uses	Stretch winding			
	cast film			
Appearance	Natural color			
Processing Method	cast film			
Physical	Nominal Value	Unit	Test Method	
Density	0.930	g/cm³	ISO 1183/A	
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	4.2	g/10 min	ISO 1133	
Films	Nominal Value	Unit	Test Method	
Film Thickness - Tested	20	μm		
Elastic Recovery - Cast Film (20.0 μm)	45	%	ASTM D5459	
Protrusion Puncture Resistance - Cast Film				
(20.0 μm)	0.500	J	ASTM D5748	
Stress Retention - Cast Film (20.0 μm)	78	%	ASTM D5459	
Dart Impact - Cast Film (20.0 µm)	15.0	J/cm	ISO 7765-2	
Tear Strength - TD ¹ (20.0 μm)	117.0	kN/m	ISO 6383-2	
Thermal	Nominal Value	Unit	Test Method	
Vicat Softening Temperature	109	°C	ISO 306/A	
Melting Temperature (DSC)	124	°C	Internal method	
Optical	Nominal Value	Unit	Test Method	
Gloss (45°, 20.0 μm, Cast Film)	91		ASTM D2457	
Haze (20.0 µm, Cast Film)	2.4	%	ASTM D1003	

Additional Information	Nominal Value	Unit	Test Method
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Properties are determined on 20 μ m cast stretch film produced on a 2 m commercial cast stretch line: melt temperature 270°C, chill roll temperature 20°C and line speed of 450 m/min.

Extrusion	Nominal Value	Unit
Melt Temperature	250 - 300	°C
NOTE		

1. Cast Film

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533 Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

