

# SABIC® LDPE 2600H0

Low Density Polyethylene

Saudi Basic Industries Corporation (SABIC)

## Message:

SABIC® LDPE 2600H0 is a grade with a low MFR and increased density. The material contains no additives. The films are characterized by very good mechanical properties.

### Application

SABIC® LDPE 2600H0 is, due to its good thin film processability, typically used for technical applications like shrink film for mineral water packaging. This product is not intended for and must not be used in any pharmaceutical/medical applications.

| General Information                       |                   |                   |                 |
|---|-------------------|-------------------|-----------------|
| Features                                  | Low density       |                   |                 |
|   | Workability, good |                   |                 |
|   | Low liquidity     |                   |                 |
| Uses                                      | Blown Film        |                   |                 |
|   | Packaging         |                   |                 |
|   | Shrinkable film   |                   |                 |
| Processing Method                         | Blow film         |                   |                 |
| Physical                                  | Nominal Value     | Unit              | Test Method     |
| Density                                   | 0.926             | g/cm <sup>3</sup> | ISO 1183/A      |
| Melt Mass-Flow Rate (MFR) (190°C/2.16 kg) | 0.33              | g/10 min          | ISO 1133        |
| Mechanical                                | Nominal Value     | Unit              | Test Method     |
| Coefficient of Friction (Blown Film)      | 1.0               |                   | ASTM D1894      |
| Films                                     | Nominal Value     | Unit              | Test Method     |
| Tensile Modulus                           |                   |                   | ISO 527-3       |
| MD: 50 µm, blown film                     | 220               | MPa               | ISO 527-3       |
| TD: 50 µm, blown film                     | 220               | MPa               | ISO 527-3       |
| Tensile Stress                            |                   |                   | ISO 527-3       |
| MD: Yield, 50 µm, blown film              | 12.0              | MPa               | ISO 527-3       |
| TD: Yield, 50 µm, blown film              | 12.0              | MPa               | ISO 527-3       |
| MD: Broken, 50 µm, blown film             | 28.0              | MPa               | ISO 527-3       |
| TD: Broken, 50 µm, blown film             | 25.0              | MPa               | ISO 527-3       |
| Tensile Elongation                        |                   |                   | ISO 527-3       |
| MD: Broken, 50 µm, blown film             | > 200             | %                 | ISO 527-3       |
| TD: Broken, 50 µm, blown film             | > 500             | %                 | ISO 527-3       |
| Impact                                    | Nominal Value     | Unit              | Test Method     |
| Impact Strength - Blown Film (50.0 µm)    | 250               | J/cm              | ASTM D4272      |
| Blocking - Blown Film (50.0 µm)           | 20                | g                 | Internal method |
| Re-blocking - Blown Film (50.0 µm)        |                   | g                 | Internal method |

| Tear Strength <sup>1</sup>       |               |      | ISO 6383-2  |
|----------------------------------|---------------|------|-------------|
| MD : 50.0 μm                     | 35.0          | kN/m | ISO 6383-2  |
| TD : 50.0 μm                     | 45.0          | kN/m | ISO 6383-2  |
| Thermal                          | Nominal Value | Unit | Test Method |
| Vicat Softening Temperature      | 103           | °C   | ISO 306/A   |
| Optical                          | Nominal Value | Unit | Test Method |
| Gloss (45°, 50.0 μm, Blown Film) | 57            |      | ASTM D2457  |
| Haze (50.0 μm, Blown Film)       | 8.0           | %    | ASTM D1003A |
| Additional Information           | Nominal Value | Unit | Test Method |

Film properties have been measured at film of 50 μm with a BUR of 3. The film has been produced on Kiefel IBC blown film line with 200 kg/h. Die size 200 mm, die gap 0.8 mm.

#### NOTE

1. Blown Film

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