

DINALON® PA 6 30% CM

Polyamide 6

Grupo Repol

Message:

DINALON® PA 6 30% CM is a polyamide 6 (nylon 6) product, which contains a 30% mineral filler. It can be processed by injection molding and is available in Europe. The main characteristics are: flame retardant/rated flame.

General Information			
Filler / Reinforcement	Mineral filler, 30% filler by weight		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.35	g/cm ³	ASTM D792
Molding Shrinkage - Flow	1.0	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	75.0	MPa	ASTM D638
Tensile Elongation (Break)	15	%	ASTM D638
Flexural Modulus	3000	MPa	ASTM D790
Flexural Strength	100	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Unnotched Izod Impact	55	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Vicat Softening Temperature	190	°C	ASTM D1525
Flammability	Nominal Value		Test Method
Flame Rating	HB		UL 94
Additional Information			
Glow Wire, UNE 20-672-83: 650°C Vicat Softening Temperature, ASTM D1525: >190°C DTUL, ASTM D648: 110°C			
Injection	Nominal Value	Unit	
Processing (Melt) Temp	246	°C	
Mold Temperature	50.0	°C	

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China



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