

Tislamid® PA66 PA66 25 GBR

Polyamide 66

Tisan

Message:

Tislamid® PA66 PA66 25 GBR is a Polyamide 66 (Nylon 66) material filled with 25% glass bead. It is available in Africa & Middle East or Europe for injection molding. Primary attribute of Tislamid® PA66 PA66 25 GBR: Flame Rated.

General Information			
Filler / Reinforcement	Glass Bead,25% Filler by Weight		
Appearance	Colors Available		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	1.32	g/cm ³	ISO 1183
Molding Shrinkage	0.30	%	
Water Absorption (Equilibrium, 23°C, 50% RH)	2.0	%	ISO 62
Ash Content	25	%	ISO 3451
Hardness	Nominal Value	Unit	Test Method
Shore Hardness (Shore D)	86		ISO 868
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress			ISO 527-2
Yield	165	MPa	
Break	162	MPa	
Tensile Strain			ISO 527-2
Yield	3.0	%	
Break	3.0	%	
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength (23°C)	10	kJ/m ²	ISO 180/A
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (0.45 MPa, Unannealed)	260	°C	ISO 75-2/Be
Vicat Softening Temperature	255	°C	ISO 306/B120
Melting Temperature	260 to 265	°C	
Electrical	Nominal Value	Unit	Test Method
Comparative Tracking Index (3.00 mm)	500	V	IEC 60112
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.60 mm)	HB		UL 94
Glow Wire Flammability Index (3.00 mm)	650	°C	IEC 60695-2-12
Injection	Nominal Value	Unit	
Drying Temperature	110 to 120	°C	

Drying Time	3.0 to 4.0	hr
Rear Temperature	260 to 280	°C
Middle Temperature	260 to 280	°C
Front Temperature	260 to 280	°C
Nozzle Temperature	250 to 270	°C
Processing (Melt) Temp	260 to 290	°C
Mold Temperature	75.0 to 85.0	°C

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Recommended distributors for this material

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