

RTP 1200-55D TFE 15

Thermoplastic Polyurethane Elastomer (Polyester)

RTP Company

Message:

Warning: The status of this material is 'Commercial: Limited Issue'

The data for this material has not been recently verified.

Please contact RTP Company for current information prior to specifying this grade.

-Preliminary Product Data per RTP Co.-

General Information			
Additive	PTFE lubricant (15%)		
Features	Lubrication		
RoHS Compliance	Contact manufacturer		
Appearance	Black		
	Natural color		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.30	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	0.80	%	ASTM D955
Water Absorption (23°C, 24 hr)	0.20	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D)	55		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	207	MPa	ASTM D638
Tensile Strength	27.6	MPa	ASTM D638
Tensile Elongation (Break)	350	%	ASTM D638
Flexural Modulus	103	MPa	ASTM D790
Flexural Strength	31.0	MPa	ASTM D790
Coefficient of Friction (With Metal-Dynamic)	0.32		ASTM D1894
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.18 mm)	No Break		ASTM D256
Unnotched Izod Impact (3.18 mm)	No Break		ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, not annealed	87.8	°C	ASTM D648
1.8 MPa, not annealed	54.4	°C	ASTM D648
Flammability	Nominal Value	Unit	Test Method
Flame Rating	HB		UL 94

Additional Information

Mold Shrinkage, Linear-Flow, ASTM D-955, 0.25in.: 12mil/in. Wear Factor, K, ASTM D-3702: 75E-10in³/min/ft/lb/hr Coefficient of Friction, Dynamic, ASTM D-3702: 0.32 The wear factor and coefficient of friction were both tested on a Falex Model No.6 Wear Testing Machine at 50 FPM, 2000 PV, against C1018 steel of hardness 15-25 Rockwell C, 14-17 micro smoothness.

Injection	Nominal Value	Unit
Rear Temperature	182 - 210	°C
Middle Temperature	182 - 210	°C
Front Temperature	182 - 210	°C
Mold Temperature	15.6 - 65.6	°C
Injection Pressure	68.9 - 103	MPa

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