

Fluon® ETFE

Ethylene Tetrafluoroethylene Copolymer

Asahi Glass Co., Ltd.

Message:

Fluon® ETFE is a thermoplastic fluoropolymer developed by Asahi Glass. It is a copolymer comprising of tetrafluoroethylene (C2F4) and ethylene (C2H4). Fluon® ETFE is a balanced fluoropolymer that has chemical resistance and electrical properties comparable to typical fluoropolymers, such as PTFE, PFA and FEP and performs better than ECTFE or PVdF with its improved mechanical strength and very easy mouldability.

Applications:

- Electrical cables
- Tubes
- Casing
- Filament
- Moulded parts
- Films

General Information			
Features	Good Chemical Resistance		
	Good Heat Seal		
	Good Moldability		
	Good Weather Resistance		
	High Flow		
	Low Friction		
	Low to No Odor		
	Low to No Taste		
	Low to No Water Absorption		
	Oil Resistant		
Uses	Electrical/Electronic Applications		
	Filaments		
	Film		
	Tubing		
	Wire & Cable Applications		
Processing Method	Coating		
	Extrusion		
	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.74	g/cm ³	ASTM D792
Water Absorption (Equilibrium)	0.030	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness	50		ASTM D785
Durometer Hardness (Shore D)	67		ASTM D2240

Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	800	MPa	ASTM D638
Tensile Strength	48.0	MPa	ASTM D638
Tensile Elongation (Break)	430	%	ASTM D638
Flexural Modulus	900	MPa	ASTM D790
Coefficient of Friction	0.20		
Impact	Nominal Value	Unit	Test Method
Unnotched Izod Impact	No Break		ASTM D256
Thermal	Nominal Value	Unit	Test Method
Continuous Use Temperature	150	°C	
Melting Temperature	260	°C	
CLTE - Flow	9.4E-5	cm/cm/°C	ASTM D696
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+17	ohms·cm	ASTM D257
Dielectric Strength	120	kV/mm	ASTM D149
Dielectric Constant	2.60		ASTM D150
Dissipation Factor			ASTM D150
60 Hz	6.0E-4		
1 kHz	8.0E-4		
1 MHz	5.0E-3		
Arc Resistance	120	sec	ASTM D495
Flammability	Nominal Value	Unit	Test Method
Flame Rating	V-0		UL 94
Fill Analysis	Nominal Value	Unit	Test Method
Melt Viscosity	1000	Pa·s	ASTM D3835

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