

# Vitaster® UX70BK6191

Polybutylene Terephthalate

Jackdaw Polymers

Message:

Vitaster® UX70BK6191 is a Polybutylene Terephthalate (PBT) product. It is available in Europe.

Characteristics include:

- Flame Rated
- Flame Retardant
- Heat Stabilizer
- UV Stabilized

| General Information                                      |                 |                   |                       |
|----------------------------------------------------------|-----------------|-------------------|-----------------------|
| Additive                                                 | Halogen         |                   |                       |
|                                                          | Heat Stabilizer |                   |                       |
|                                                          | UV Stabilizer   |                   |                       |
| Features                                                 | Flame Retardant |                   |                       |
|                                                          | Halogenated     |                   |                       |
|                                                          | Heat Stabilized |                   |                       |
| Appearance                                               | Black           |                   |                       |
| Forms                                                    | Pellets         |                   |                       |
| Physical                                                 | Nominal Value   | Unit              | Test Method           |
| Specific Gravity                                         | 1.45            | g/cm <sup>3</sup> | ASTM D792, ISO 1183   |
| Molding Shrinkage                                        | 1.5 to 2.0      | %                 | Internal Method       |
| Mechanical                                               | Nominal Value   | Unit              | Test Method           |
| Tensile Strength (Break)                                 | 58.0            | MPa               | ASTM D638, ISO 527-2  |
| Tensile Elongation (Break)                               | 2.0             | %                 | ASTM D638, ISO 527-2  |
| Flexural Modulus                                         | 2400            | MPa               | ASTM D790, ISO 178    |
| Flexural Stress                                          |                 |                   |                       |
| --                                                       | 90.0            | MPa               | ISO 178               |
| Break                                                    | 90.0            | MPa               | ASTM D790             |
| Impact                                                   | Nominal Value   | Unit              | Test Method           |
| Charpy Notched Impact Strength                           | 3.0             | kJ/m <sup>2</sup> | ISO 179               |
| Charpy Notched Impact Strength <sup>1</sup>              | 3.00            | kJ/m <sup>2</sup> | ASTM D256             |
| Charpy Unnotched Impact Strength <sup>2</sup>            | 88.0            | kJ/m <sup>2</sup> | ASTM D256             |
| Charpy Unnotched Impact Strength                         | 88              | kJ/m <sup>2</sup> | ISO 179               |
| Thermal                                                  | Nominal Value   | Unit              | Test Method           |
| Deflection Temperature Under Load (0.45 MPa, Unannealed) | 160             | °C                | ASTM D648, ISO 75-2/B |
| Melting Temperature                                      | 225             | °C                | ASTM D2117, ISO 1218  |
| Electrical                                               | Nominal Value   | Unit              | Test Method           |

|                            |               |         |                        |
|----------------------------|---------------|---------|------------------------|
| Volume Resistivity         | 1.0E+16       | ohms·cm | ASTM D257, IEC 60093   |
| Comparative Tracking Index |               |         |                        |
| Solution A                 | 225           | V       | IEC 60112              |
| -- <sup>3</sup>            | 225           | V       | ASTM D3638             |
| Flammability               | Nominal Value | Unit    | Test Method            |
| Flame Rating (1.60 mm)     | V-0           |         | UL 94                  |
| Oxygen Index               | 30            | %       | ASTM D2863, ISO 4589-2 |
| NOTE                       |               |         |                        |
| 1.                         | Method B      |         |                        |
| 2.                         | Method A      |         |                        |
| 3.                         | Solution A    |         |                        |

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