

Nycal™ 2050L

Polyamide 612
Technical Polymers, LLC

Message:

Nycal™2050L is a polyamide 612 (nylon 6/12) material. This product is available in North America and is processed by injection molding. Nycal™The main characteristics of 2050L are: lubrication.

General Information			
Additive	Lubricant		
Features	Lubrication		
Appearance	Natural color		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.04	g/cm³	ASTM D792
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (23°C)	58.6	MPa	ASTM D638
Tensile Elongation (Break, 23°C)	100	%	ASTM D638
Flexural Modulus (23°C)	2100	MPa	ASTM D790
Flexural Strength (23°C)	75.8	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	43	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, not annealed	157	°C	ASTM D648
1.8 MPa, not annealed	57.2	°C	ASTM D648
Melting Temperature	218	°C	DSC
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+13	ohms · cm	ASTM D257
Additional Information			
Tensile Elongation, ASTM D638: >100%Volum Resistivity, ASTM D257: >1e13 ohm-cm			
Injection	Nominal Value	Unit	
Drying Temperature	73.9 - 79.4	°C	
Drying Time	2.0 - 4.0	hr	
Processing (Melt) Temp	232 - 288	°C	
Mold Temperature	48.9 - 93.3	°C	
Injection Rate	Moderate-Fast		
Back Pressure	0.103 - 0.689	MPa	
Screw Speed	100	rpm	
Clamp Tonnage	3.4 - 5.5	kN/cm²	

Cushion	3.18 - 12.7	mm
Screw L/D Ratio	20.0:1.0	
Screw Compression Ratio	2.5:1.0	

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Recommended distributors for this material

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