

RTP 1899 A X 83675

Polycarbonate + Acrylic (PMMA)

RTP Company

Message:

Thin Wall Grade

General Information			
Uses	Thin wall parts		
RoHS Compliance	Contact manufacturer		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.15	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	0.40 - 0.90	%	ASTM D955
Moisture Content	0.020	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	2070	MPa	ASTM D638
Tensile Strength	49.0	MPa	ASTM D638
Tensile Elongation (Yield)	> 10	%	ASTM D638
Flexural Modulus	2070	MPa	ASTM D790
Flexural Strength	74.5	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	1400	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	No Break		ASTM D4812
Flammability	Nominal Value		Test Method
Flame Rating (1.50 mm, ** Values per RTP Company testing.)	HB		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	82.2	°C	
Drying Time	3.0 - 6.0	hr	
Dew Point	-17.8	°C	
Processing (Melt) Temp	238 - 266	°C	
Mold Temperature	32.2 - 65.6	°C	
Injection Pressure	55.2 - 82.7	MPa	

Injection instructions

Desiccant Type Dryer Required.

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Recommended distributors for this material

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