

# Tenac™ 2013A

Acetal (POM) Homopolymer

Asahi Kasei Corporation

## Message:

Tenac™2013A is a polyoxymethylene (POM) homopolymer product. It is available in North America, Africa and the Middle East, Europe or Asia Pacific.

Features include:

high viscosity

Homopolymer

good weather resistance

| General Information                       |                         |                   |                     |
|---|-------------------------|-------------------|---------------------|
| Features                                  | Homopolymer             |                   |                     |
|   | Good weather resistance |                   |                     |
|   | Viscosity, High         |                   |                     |
| Physical                                  | Nominal Value           | Unit              | Test Method         |
| Specific Gravity                          | 1.42                    | g/cm <sup>3</sup> | ASTM D792, ISO 1183 |
| Melt Mass-Flow Rate (MFR) (190°C/2.16 kg) | 1.7                     | g/10 min          | ISO 1133            |
| Molding Shrinkage - Flow                  | 1.8 - 2.2               | %                 | Internal method     |
| Water Absorption (23°C, 24 hr, 50% RH)    | 0.20                    | %                 | ASTM D570           |
| Hardness                                  | Nominal Value           | Unit              | Test Method         |
| Rockwell Hardness                         |                         |                   | ASTM D785           |
| Class m                                   | 94                      |                   | ASTM D785           |
| Class r                                   | 120                     |                   | ASTM D785           |
| Mechanical                                | Nominal Value           | Unit              | Test Method         |
| Tensile Modulus                           | 2800                    | MPa               | ISO 527-2           |
| Tensile Stress                            |                         |                   |                     |
| Yield                                     | 68.0                    | MPa               | ISO 527-2           |
| --  | 65.0                    | MPa               | ASTM D638           |
| Tensile Elongation                        |                         |                   |                     |
| Fracture                                  | 55                      | %                 | ASTM D638           |
| Fracture                                  | 50                      | %                 | ISO 527-2           |
| Flexural Modulus                          |                         |                   |                     |
| --  | 2600                    | MPa               | ASTM D790           |
| --  | 2500                    | MPa               | ISO 178             |
| Flexural Strength                         | 92.0                    | MPa               | ASTM D790           |
| Taber Abrasion Resistance                 | 13.0                    | mg                | ASTM D1044          |
| Impact                                    | Nominal Value           | Unit              | Test Method         |
| Charpy Notched Impact Strength            | 15                      | kJ/m <sup>2</sup> | ISO 179             |
| Notched Izod Impact                       | 130                     | J/m               | ASTM D256           |
| Thermal                                   | Nominal Value           | Unit              | Test Method         |

| Deflection Temperature Under Load |                   |          |                        |
|-----------------------------------|-------------------|----------|------------------------|
| 0.45 MPa, not annealed            | 172               | °C       | ASTM D648              |
| 0.45 MPa, not annealed            | 163               | °C       | ISO 75-2/B             |
| 1.8 MPa, not annealed             | 136               | °C       | ASTM D648              |
| 1.8 MPa, not annealed             | 97.0              | °C       | ISO 75-2/A             |
| CLTE - Flow                       | 1.0E-4            | cm/cm/°C | ASTM D696, ISO 11359-2 |
| Electrical                        | Nominal Value     | Unit     | Test Method            |
| Surface Resistivity               | 1.0E+16 - 1.0E+17 | ohms     | ASTM D257              |
| Volume Resistivity (23°C)         | 1.0E+15 - 1.0E+16 | ohms·cm  | ASTM D257              |
| Dielectric Strength               | 18                | kV/mm    | ASTM D149              |
| Arc Resistance                    | 250               | sec      | ASTM D495              |

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