

Kepamid® 2330GFS

Polyamide 66

Korea Engineering Plastics Co., Ltd

Message:

KEPAMID 2330GFS is a 30% glass fiber reinforced, impact modified polyamide-66.

Good mechanical, thermal properties and impact strength.

It is applicable to automotive, electrical, electronic, and industrial parts.

General Information			
UL YellowCard	E120354-220471		
Filler / Reinforcement	Glass Fiber,30% Filler by Weight		
Additive	Impact Modifier		
Features	Good Impact Resistance		
	Impact Modified		
Uses	Automotive Applications		
	Electrical Parts		
	Electrical/Electronic Applications		
	Industrial Applications		
Forms	Pellets		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.33	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (275°C/2.16 kg)	13	g/10 min	ASTM D1238
Molding Shrinkage - Flow (3.00 mm)	0.40 to 0.90	%	ASTM D955
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	118		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield, 23°C)	147	MPa	ASTM D638
Tensile Elongation (Break, 23°C)	4.0	%	ASTM D638
Flexural Modulus (23°C)	8730	MPa	ASTM D790
Flexural Strength (23°C)	245	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	150	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (0.45 MPa, Unannealed)	260	°C	ASTM D648
Melting Temperature	260	°C	DSC
Flammability	Nominal Value		Test Method
Flame Rating (0.800 mm)	HB		UL 94

Injection	Nominal Value	Unit
Hopper Temperature	260 to 300	°C
Rear Temperature	260 to 300	°C
Middle Temperature	260 to 300	°C
Front Temperature	260 to 300	°C
Nozzle Temperature	260 to 300	°C
Mold Temperature	40.0 to 100	°C

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

