

TRIBIT® 1500GN20

Polybutylene Terephthalate

Samyang Corporation

Message:

TRIBIT® 1500GN20 is a Polybutylene Terephthalate (PBT) product. It is available in Asia Pacific, Europe, or North America.

Characteristics include:

Flame Rated

Flame Retardant

General Information			
UL YellowCard	E116425-237818	E121254-220582	E121254-220591
	E257054-521360		
Features	Flame Retardant		
Forms	Pellets		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.56	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (250°C/5.0 kg)	55	g/10 min	ASTM D1238
Molding Shrinkage - Flow	0.20 to 1.2	%	ASTM D955
Water Absorption (23°C, 24 hr)	0.070	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	120		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	113	MPa	ASTM D638
Tensile Elongation (Break)	3.0	%	ASTM D638
Flexural Modulus	7350	MPa	ASTM D790
Flexural Strength (Yield)	157	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, 3.18 mm)	59	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed	222	°C	
1.8 MPa, Unannealed	207	°C	
CLTE - Flow	3.0E-5	cm/cm/°C	ASTM D696
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+16	ohms · cm	ASTM D257
Dielectric Strength	20	kV/mm	ASTM D149
Dielectric Constant	3.10		ASTM D150
Dissipation Factor	0.020		ASTM D150
Arc Resistance	120	sec	ASTM D495
Flammability	Nominal Value	Unit	Test Method
Flame Rating (0.750 mm)	V-0		UL 94

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