

# Thermoset Plastics DC-805

Epoxy; Epoxide

Thermoset, Lord Chemical Products

## Message:

Thermoset Plastics DC-805 is an Epoxy; Epoxide (Epoxy) material filled with filler. It is available in North America for casting or encapsulating.

Important attributes of Thermoset Plastics DC-805 are:

Good Flexibility

Insulating

Typical application of Thermoset Plastics DC-805: Wire & Cable

General Information	
Filler / Reinforcement	Filler
Features	Electrically Insulating
	Good Flexibility
Uses	Electronic Insulation
Appearance	Black
Forms	Pellets
Processing Method	Casting
	Encapsulating

Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.40	g/cm <sup>3</sup>	ASTM D792
Water Absorption (24 hr)	0.18	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D)	30		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	19.3	MPa	ASTM D638
Tensile Elongation (Yield)	6.5	%	ASTM D638
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	31	J/m	ASTM D256
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	4.0E+15	ohms · cm	ASTM D257
Dielectric Constant (1 MHz)	3.60		ASTM D150
Dissipation Factor (1 MHz)	0.026		ASTM D150
Thermoset	Nominal Value	Unit	Test Method

Thermoset Components			
Hardener	Mix Ratio by Weight: 25		
Resin	Mix Ratio by Weight: 100		
Thermoset Mix Viscosity (25°C)	5500	cP	ASTM D2393
Demold Time (25°C)	1400	min	

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519  
Phone: +86 13424755533  
Email: sales@su-jiao.com  
No. 215, Lianhe North Road, Fengxian District, Shanghai, China

