

Nistil F25

Styrene Acrylonitrile
Soredi S.p.a.

Message:

Copolymer styrol-acrylonitrile with 25% glass fibre, suitable for the injection moulding of items requiring high stiffness.

General Information			
Filler / Reinforcement	Glass Fiber,25% Filler by Weight		
Features	Copolymer		
	High Stiffness		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.07	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (220°C/10.0 kg)	18	g/10 min	ASTM D1238
Molding Shrinkage - Flow	0.40 to 0.50	%	ASTM D955
Water Absorption (Equilibrium, 23°C, 50% RH)	0.10	%	ISO 62
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	83		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ¹ (Break)	67.0	MPa	ASTM D638
Tensile Elongation ² (Break)	2.6	%	ASTM D638
Flexural Modulus ³	3500	MPa	ASTM D790
Flexural Strength ⁴ (Break)	100	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, 3.20 mm)	25	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	99.0	°C	ASTM D648
Vicat Softening Temperature	105	°C	ASTM D1525 ⁵
CLTE - Flow (23 to 55°C)	7.0E-5	cm/cm/°C	ISO 11359-2
Electrical	Nominal Value		Test Method
Relative Permittivity (1 MHz)	2.50		IEC 60250
Flammability	Nominal Value		Test Method
Flame Rating			UL 94
1.60 mm	HB		
3.20 mm	HB		
NOTE			

1.	5.0 mm/min
2.	5.0 mm/min
3.	1.3 mm/min
4.	1.3 mm/min
5.	Rate B (120°C/h), Loading 2 (50 N)

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