

Ghaed ABS ABS-28

Acrylonitrile Butadiene Styrene
Ghaed Basir Petrochemicals Co.

Message:

Classification: General purpose
Characteristic: Super high gloss High rigidity
Application: Electronic and Electrical parts, vacuum cleaner, washing machine cover and Refrigerator door cap & etc

General Information			
Features	General Purpose		
	High Gloss		
	High Rigidity		
Uses	Appliance Components		
	Electrical/Electronic Applications		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.04	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (220°C/10.0 kg)	25 to 35	g/10 min	ASTM D1238
Molding Shrinkage - Flow	0.40 to 0.70	%	ASTM D955
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	105 to 120		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ¹ (Yield, 23°C)	> 43.1	MPa	ASTM D638
Tensile Elongation ² (Break, 23°C)	> 14	%	ASTM D638
Flexural Modulus ³ (23°C)	> 1810	MPa	ASTM D790
Flexural Strength ⁴ (23°C)	> 61.8	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength ⁵	> 16	kJ/m ²	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	> 85.0	°C	ASTM D648
Vicat Softening Temperature	> 95.0	°C	ASTM D1525 ⁶
Flammability	Nominal Value		Test Method
Flame Rating (3.20 mm)	HB		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	80.0 to 95.0	°C	
Drying Time	3.0	hr	
Suggested Max Moisture	< 0.10	%	

Rear Temperature	190 to 200	°C
Middle Temperature	200 to 220	°C
Front Temperature	210 to 220	°C
Nozzle Temperature	215 to 225	°C
Processing (Melt) Temp	230	°C
Mold Temperature	60.0 to 80.0	°C
Injection Rate	Slow-Moderate	

NOTE

1.	50 mm/min
2.	50 mm/min
3.	2.8 mm/min
4.	2.8 mm/min
5.	6.4mm
6.	Rate A (50°C/h), Loading 2 (50 N)

The information and data on this page are provided by manufacturers and document providers. SHANGHAI SUSHENG assumes no legal liability. It is strongly recommended to verify all technical data with material suppliers before final material selection. All rights belong to the original authors. If any infringement occurs, please contact us immediately.

Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

