TOTAL Polystyrene Impact 975E

High Impact Polystyrene

TOTAL Refining & Chemicals

Message:

TOTAL Petrochemicals 975E is a high-impact polystyrene designed for extrusion/thermoforming applications. The good environmental stress crack resistance (ESCR) properties of 975E dictate its use for dairy applications that are subjected to high butterfat. The matte finish of 975E makes it useful in a variety of custom sheet applications. Other features include excellent processability, low gloss and FDA compliance.

General Information			
Features	Good Processability		
	High ESCR (Stress Crack Resist.)		
	Low Gloss		
Uses	Lids		
	Liners		
	Sheet		
Agency Ratings	EC 1907/2006 (REACH)		
	FDA 21 CFR 177.1640		
	USP Class VI		
UL File Number	E55470		
Forms	Pellets		
Processing Method	Extrusion		
	Thermoforming		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.04	g/cm³	Internal Method
Melt Mass-Flow Rate (MFR) (200°C/5.0 kg)	2.8	g/10 min	ASTM D1238
Molding Shrinkage - Flow	0.40 to 0.70	%	ASTM D955
Moisture	< 0.10	%	
Heat Distortion - Annealed	92	°C	ASTM D648
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	1590	MPa	ASTM D638
Tensile Strength	20.0	MPa	ASTM D638
Tensile Elongation (Break)	55	%	ASTM D638
Flexural Modulus	1860	MPa	ASTM D790
Flexural Strength	40.0	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	120	J/m	ASTM D256
Notened izod impact			

Thermal	Nominal Value	Unit	Test Method
Vicat Softening Temperature	98.9	°C	ASTM D1525
Flammability	Nominal Value		Test Method
Flame Rating	НВ		UL 94
Optical	Nominal Value		Test Method
Gardner Gloss (60°)	60		ASTM D523

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