

Ultraform® N 2320 0035 LEV

Acetal (POM) Copolymer

BASF Corporation

Message:

Ultraform N 2320 0035 LEV is designed to achieve low emission and smell

General Information			
Features	Copolymer		
	Low Emissions		
	Low to No Odor		
Agency Ratings	EC 1907/2006 (REACH)		
RoHS Compliance	RoHS Compliant		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	1.40	g/cm³	ISO 1183
Melt Volume-Flow Rate (MVR) (190°C/2.16 kg)	7.50	cm³/10min	ISO 1133
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus (23°C)	2600	MPa	ISO 527-2
Tensile Stress (Yield, 23°C)	62.0	MPa	ISO 527-2
Tensile Strain (Yield, 23°C)	10	%	ISO 527-2
Nominal Tensile Strain at Break (23°C)	30	%	ISO 527-2
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	6.5	kJ/m²	ISO 179
Charpy Unnotched Impact Strength (23°C)	210	kJ/m²	ISO 179
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	90.0	°C	ISO 75-2/A
Melting Temperature (DSC)	166	°C	ISO 3146
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+13	ohms	IEC 60093
Volume Resistivity	1.0E+13	ohms·cm	IEC 60093
Dielectric Constant (1 MHz)	3.80		IEC 60250
Dissipation Factor (1 MHz)	5.0E-3		IEC 60250
Comparative Tracking Index	600	V	IEC 60112
Injection	Nominal Value	Unit	
Drying Temperature	80.0 to 110	°C	
Drying Time	2.0 to 4.0	hr	
Suggested Max Moisture	0.15	%	
Processing (Melt) Temp	190 to 230	°C	

Mold Temperature	60.0 to 120	°C
Injection Pressure	3.45 to 10.3	MPa

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