# **RTP 103 HI**

### Polypropylene Copolymer RTP Company

#### Message:

Warning: The status of this material is 'Commercial: Limited Issue' The data for this material has not been recently verified.

Please contact RTP Company for current information prior to specifying this grade.

-Preliminary Product Data per RTP Co.-

Impact modification   Impact resistance, good   Impact resistance, g	General Information				
Impact modification   Impact resistance, good   Impact resistance, g	Filler / Reinforcement	Glass fiber reinforced material, 20% filler by weight			
RoHS Compliance	Additive	Impact modifier			
RoHS Compliance Contact manufacturer  Appearance Black Natural color  Forms Particle  Processing Method Injection molding  Physical Nominal Value Unit Test Method  Specific Gravity 1.03 g/cm³ ASTM D792  Molding Shrinkage - Flow (3.18 mm) 0.40 % ASTM D955  Water Absorption (23°C, 24 hr) 0.010 % ASTM D570  Hardness Nominal Value Unit Test Method  Rockwell Hardness (R-Scale) 85 ASTM D785  Mechanical Nominal Value Unit Test Method  Tensile Modulus 4130 MPa ASTM D638  Tensile Strength 48.0 MPa ASTM D638  Tensile Strength 69.0 MPa ASTM D638  Flexural Strength 69.0 MPa ASTM D790  Elexural Strength Nominal Value Unit Test Method  Notched Izon MPa ASTM D790  Elexural Strength 69.0 MPa ASTM D790  Elexural Strength Nominal Value Unit Test Method  Notched Izon MPa ASTM D790  Elexural Strength 69.0 MPa ASTM D790  Elexural Strength Nominal Value Unit Test Method  Notched Izon Impact (3.18 mm) 80 J/m ASTM D790  Elexural Strength Inpact (3.18 mm) 80 J/m ASTM D256  Unnotched Izon Impact (3.18 mm) 320 J/m ASTM D4812  Thermal Nominal Value Unit Test Method  Deflection Temperature Under Load (1.8 MPa, Unannealed) 116 °C ASTM D648  Electrical Nominal Value Unit Test Method	Features	Impact modification			
Appearance Black Natural color  Forms Particle  Processing Method Injection molding  Physical Nominal Value Unit Test Method  Specific Gravity 1.03 g/cm² ASTM D792  Molding Shrinkage - Flow (3.18 mm) 0.40 % ASTM D555  Water Absorption (23°C, 24 hr) 0.010 % ASTM D570  Hardness Nominal Value Unit Test Method  Rockwell Hardness (R-Scale) 85 . ASTM D785  Mechanical Nominal Value Unit Test Method  Tensile Modulus 4130 MPa ASTM D638  Tensile Strength 48.0 MPa ASTM D638  Tensile Elongation (Break) 5.0 % ASTM D638  Flexural Modulus 3450 MPa ASTM D638  Flexural Modulus 3450 MPa ASTM D638  Flexural Strength 69.0 MPa ASTM D790  Impact Nominal Value Unit Test Method  Notiched Izod Impact (3.18 mm) 80 J/m ASTM D790  Impact Nominal Value Unit Test Method  Notiched Izod Impact (3.18 mm) 80 J/m ASTM D256  Unnotched Izod Impact (3.18 mm) 320 J/m ASTM D4812  Thermal Nominal Value Unit Test Method  Deflection Temperature Under Load (1.8 MPa ASTM D4812  Thermal Nominal Value Unit Test Method  Deflection Temperature Under Load (1.8 MPa ASTM D4812  Electrical Nominal Value Unit Test Method		Impact resistance, good			
Appearance Black Natural color  Forms Particle  Processing Method Injection molding  Physical Nominal Value Unit Test Method  Specific Gravity 1.03 g/cm² ASTM D792  Molding Shrinkage - Flow (3.18 mm) 0.40 % ASTM D555  Water Absorption (23°C, 24 hr) 0.010 % ASTM D570  Hardness Nominal Value Unit Test Method  Rockwell Hardness (R-Scale) 85 . ASTM D785  Mechanical Nominal Value Unit Test Method  Tensile Modulus 4130 MPa ASTM D638  Tensile Strength 48.0 MPa ASTM D638  Tensile Elongation (Break) 5.0 % ASTM D638  Flexural Modulus 3450 MPa ASTM D638  Flexural Modulus 3450 MPa ASTM D638  Flexural Strength 69.0 MPa ASTM D790  Impact Nominal Value Unit Test Method  Notiched Izod Impact (3.18 mm) 80 J/m ASTM D790  Impact Nominal Value Unit Test Method  Notiched Izod Impact (3.18 mm) 80 J/m ASTM D256  Unnotched Izod Impact (3.18 mm) 320 J/m ASTM D4812  Thermal Nominal Value Unit Test Method  Deflection Temperature Under Load (1.8 MPa ASTM D4812  Thermal Nominal Value Unit Test Method  Deflection Temperature Under Load (1.8 MPa ASTM D4812  Electrical Nominal Value Unit Test Method					
Forms         Particle           Processing Method         Injection molding           Physical         Nominal Value         Unit         Test Method           Specific Gravity         1.03         g/cm³         ASTM D792           Molding Shrinkage - Flow (3.18 mm)         0.40         %         ASTM D955           Water Absorption (23°C, 24 hr)         0.010         %         ASTM D770           Hardness         Nominal Value         Unit         Test Method           Rockwell Hardness (R-Scale)         85         ASTM D785           Mechanical         Nominal Value         Unit         Test Method           Tensile Modulus         4130         MPa         ASTM D638           Tensile Strength         48.0         MPa         ASTM D638           Tensile Elongation (Break)         5.0         %         ASTM D638           Flexural Modulus         3450         MPa         ASTM D790           Flexural Strength         69.0         MPa         ASTM D790           Impact         Nominal Value         Unit         Test Method           Notched Izod Impact (3.18 mm)         320         J/m         ASTM D4812           Thermal         Nominal Value         Unit         Test Method	RoHS Compliance	Contact manufacturer			
Forms         Particle           Processing Method         Injection molding           Physical         Nominal Value         Unit         Test Method           Specific Gravity         1.03         g/cm³         ASTM D792           Molding Shrinkage - Flow (3.18 mm)         0.40         %         ASTM D955           Water Absorption (23°C, 24 hr)         0.010         %         ASTM D570           Hardness         Nominal Value         Unit         Test Method           Rockwell Hardness (R-Scale)         85         ASTM D785           Mechanical         Nominal Value         Unit         Test Method           Tensile Modulus         4130         MPa         ASTM D638           Tensile Elongation (Break)         5.0         %         ASTM D638           Tensile Elongation (Break)         5.0         %         ASTM D638           Flexural Modulus         3450         MPa         ASTM D790           Impact         Nominal Value         Unit         Test Method           Notched Izod Impact (3.18 mm)         80         J/m         ASTM D256           Unnotched Izod Impact (3.18 mm)         320         J/m         ASTM D4812           Thermal         Nominal Value         Unit	Appearance	Black			
Processing Method Injection molding  Physical Nominal Value Unit Test Method  Specific Gravity 1.03 g/cm³ ASTM D792  Molding Shrinkage - Flow (3.18 mm) 0.40 % ASTM D955  Water Absorption (23°C, 24 hr) 0.010 % ASTM D570  Hardness Nominal Value Unit Test Method  Rockwell Hardness (R-Scale) 85 ASTM D785  Mechanical Nominal Value Unit Test Method  Tensile Modulus 4130 MPa ASTM D638  Tensile Strength 48.0 MPa ASTM D638  Tensile Elongation (Break) 5.0 % ASTM D638  Flexural Modulus 3450 MPa ASTM D638  Flexural Modulus 3450 MPa ASTM D790  Impact Nominal Value Unit Test Method  Notched Izod Impact (3.18 mm) 80 J/m ASTM D256  Unnotched Izod Impact (3.18 mm) 320 J/m ASTM D4812  Thermal Nominal Value Unit Test Method  Deflection Temperature Under Load (1.8 MPa, Unannealed) 116 °C ASTM D648  Electrical Nominal Value Unit Test Method		Natural color			
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MPa, Unannealed) 116 °C ASTM D648  Electrical Nominal Value Unit Test Method	Thermal	Nominal Value	Unit	Test Method	
	Deflection Temperature Under Load (1.8 MPa, Unannealed)	116	°C	ASTM D648	
Volume Resistivity 1.0E+16 ohms·cm ASTM D257	Electrical	Nominal Value	Unit	Test Method	
	Volume Resistivity	1.0E+16	ohms·cm	ASTM D257	

Flammability	Nominal Value	Unit	Test Method	
Flame Rating (1.59 mm, Values per Company testing.)	RTP HB		UL 94	
Additional Information				
Mold Shrinkage, ASTM D-955, 0.25in: 5mil/in.				
Injection	Nominal Value	Unit		
Drying Temperature	82.2	°C		
Drying Time	2.0	hr		
Suggested Max Regrind	20	%		
Rear Temperature	218 - 274	°C		
Middle Temperature	218 - 274	°C		
Front Temperature	218 - 274	°C		
Mold Temperature	32.2 - 65.6	°C		
Injection Pressure	68.9 - 103	MPa		

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#### Recommended distributors for this material

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