# IDI BMC 46-12

### Thermoset, Unspecified

#### **IDI** Composites International

#### Message:

PRODUCT SERIES: 40 SERIES BMC

PRODUCT DESCRIPTION: DIELECTRIC & FLAME RESISTANT

Electrical applications requiring a composite material that possesses a UL Yellow card and flammability performance from UL94 HB, V-0 & 5VA. These materials can be found in Underwriters Laboratory file E53587.

General Information			
UL YellowCard	E53587-243402		
Features	Flame Retardant		
Uses	Electrical/Electronic Applications		
UL File Number	E53587		
Forms	BMC - Bulk Molding Compound		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.70 to 1.90	g/cm³	ASTM D792
Bulk Factor	2.0		ASTM D1895
Molding Shrinkage	0.10 to 0.30	%	ISO 2577
Water Absorption (23°C, 24 hr)	0.10 to 0.30	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Barcol Hardness	30 to 50		ASTM D2583
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	13800	MPa	ASTM D638
Tensile Strength	48.3	MPa	ASTM D638
Flexural Modulus	13800	MPa	ASTM D790
Flexural Strength	124	MPa	ASTM D790
Compressive Strength	159	MPa	ASTM D695
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	430	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	> 260	°C	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Dielectric Strength	11	kV/mm	ASTM D149
Arc Resistance	> 180	sec	ASTM D495
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.50 mm)	V-0		UL 94

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