

Medalist® MD-50248

Thermoplastic Elastomer

Teknor Apex Company

Message:

Medalist™MD-50248 is a thermoplastic elastomer (TPE) material. This product is available in North America, Africa and the Middle East, Latin America, Europe or Asia Pacific. The processing method is extrusion or injection molding.

Typical application areas include:

medical/health care

safety equipment

General Information			
Uses	Safety equipment		
	Drug		
	Medical/nursing supplies		
Appearance	Clear/transparent		
Forms	Particle		
Processing Method	Extrusion		
	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.888	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	12	g/10 min	ASTM D1238
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness			ASTM D2240
Shaw A, 1 sec	50		ASTM D2240
Shaw A, 5 seconds	48		ASTM D2240
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress			ASTM D412
50% strain	1.34	MPa	ASTM D412
100% strain	1.65	MPa	ASTM D412
300% strain	2.59	MPa	ASTM D412
Tensile Strength (Break)	7.93	MPa	ASTM D412
Tensile Elongation (Break)	850	%	ASTM D412
Tear Strength	28.0	kN/m	ASTM D624
Compression Set (23°C, 22 hr)	11	%	ASTM D395
Injection	Nominal Value	Unit	
Rear Temperature	127 - 149	°C	
Middle Temperature	138 - 160	°C	
Front Temperature	149 - 171	°C	
Nozzle Temperature	171 - 193	°C	

Processing (Melt) Temp	171 - 193	°C
Mold Temperature	21.1 - 37.8	°C
Injection Pressure	1.38 - 5.52	MPa
Back Pressure	0.172 - 0.689	MPa
Screw Speed	50 - 100	rpm
Cushion	3.81 - 25.4	mm

Injection instructions

Drying is not necessary. However, if moisture is a problem, dry the pellets for 2 to 4 hours at 150°F (65°C).

Extrusion	Nominal Value	Unit
Cylinder Zone 1 Temp.	171 - 188	°C
Cylinder Zone 2 Temp.	182 - 196	°C
Cylinder Zone 3 Temp.	185 - 204	°C
Cylinder Zone 5 Temp.	204 - 227	°C
Die Temperature	204 - 227	°C

Extrusion instructions

Screw Speed: 30 to 100 rpm. Screen Pack Recommendation: 60/200/200/60 to 60/200/400/400/200/60 mesh size.

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