

Hiprolon® 11 ESNWHL

Polyamide 1012

Arkema

Message:

Hiprolon® 11 ESNWHL is a polyamide produced from a renewable source. This black grade is designed for extrusion.

General Information			
Features	Renewable Resource Content		
Appearance	Black		
Processing Method	Extrusion		
Physical	Nominal Value	Unit	Test Method
Density	1.03	g/cm ³	ISO 1183
Water Absorption (Equilibrium, 23°C, 50% RH)	1.9	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	1230	MPa	ISO 527-2
Tensile Stress (Yield)	40.0	MPa	ISO 527-2
Tensile Strain (Break)	> 50	%	ISO 527-2
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
-30°C	15	kJ/m ²	
23°C	20	kJ/m ²	
Charpy Unnotched Impact Strength			ISO 179/1eU
-30°C	No Break		
23°C	No Break		
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	130	°C	ISO 75-2/B
1.8 MPa, Unannealed	45.0	°C	ISO 75-2/A
Melting Temperature	189	°C	ISO 11357-3
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+14	ohms · cm	IEC 60093
Additional Information	Nominal Value	Unit	Test Method
ISO Shortname	PA 1012, EHL, 22-010		ISO 1874
Renewable Carbon Conent	> 42	%	ASTM D6866
Extrusion	Nominal Value	Unit	
Drying Temperature	80.0 to 90.0	°C	
Drying Time	4.0	hr	
Melt Temperature	210 to 260	°C	

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