

RTP 805 SI 2 HB

Acetal (POM) Copolymer

RTP Company

Message:

Glass Fiber - Silicone Lubricated - UL94 HB

General Information			
UL YellowCard	E84658-251306		
Filler / Reinforcement	Glass fiber reinforced material, 30% filler by weight		
Additive	Silicone lubricant (2%)		
RoHS Compliance	Contact manufacturer		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.61	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	0.40 - 0.60	%	ASTM D955
Water Absorption (23°C, 24 hr)	0.90	%	ASTM D570
Moisture Content	0.15	%	
Primary Additive	30	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	8960	MPa	ASTM D638
Tensile Strength	117	MPa	ASTM D638
Tensile Elongation (Yield)	2.0 - 3.0	%	ASTM D638
Flexural Modulus	7930	MPa	ASTM D790
Flexural Strength	179	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	80	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	640	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, not annealed	166	°C	ASTM D648
1.8 MPa, not annealed	163	°C	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	> 1.0E+15	ohms · cm	ASTM D257
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.50 mm)	HB		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	121	°C	
Drying Time	2.0	hr	
Dew Point	-31.7	°C	
Processing (Melt) Temp	182 - 218	°C	

Mold Temperature	79.4 - 107	°C
Injection Pressure	68.9 - 103	MPa
Injection instructions		

Desiccant Type Dryer Required.

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Recommended distributors for this material

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