Spartech Polycom SC7-7015UR

Polycarbonate

Spartech Polycom

Message:

Spartech SC7-7015UR is a low viscosity PC resin for injection molding that features a mold release package and UV stabilizer. It is heat stabilized and lubricated for good processing characteristics.

Polycarbonate resins span a wide range of physical properties that combine to make it one of the toughest, most versatile of all engineering thermoplastics. It is well known for its exceptional impact resistance, plus it has outstanding mechanical, electrical, and optical properties. A very versatile product for a wide variety of applications, Spartech SC7-7015UR is recommended for industrial, transportation, sporting goods and electrical/electronic applications.

General Information					
Additive	heat stabilizer				
	Lubricant				
	demoulding				
	UV stabilizer				
Features	Low viscosity				
	Impact resistance, high				
	Good UV resistance				
	Workability, good				
	Good electrical performance				
	Thermal Stability				
	Thermal stability, good				
	Good toughness				
	Lubrication				
	Good demoulding performar	nce			
Uses	Electrical/Electronic Applications				
	Industrial application				
	Application in Automobile Field				
	Sporting goods				
Appearance	Available colors				
	Natural color				
Forms	Particle				
Processing Method	Injection molding				
Physical	Nominal Value	Unit	Test Method		
Specific Gravity	1.20	g/cm³	ASTM D792		
Melt Mass-Flow Rate (MFR)	20	g/10 min	ASTM D1238		
Mechanical	Nominal Value	Unit	Test Method		

Tensile Strength (23°C)	62.1	MPa	ASTM D638
Tensile Elongation (Break, 23°C)	120	%	ASTM D638
Flexural Modulus (23°C)	2340	MPa	ASTM D790
Flexural Strength (23°C)	93.1	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	750	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (0.45			
MPa, Unannealed)	137	°C	ASTM D648
Injection	Nominal Value	Unit	
Injection Drying Temperature	Nominal Value 121	Unit °C	
•			
Drying Temperature	121	°C	
Drying Temperature Drying Time	121 3.0 - 4.0	°C hr	
Drying Temperature Drying Time Rear Temperature	121 3.0 - 4.0 266 - 277	°C hr °C	
Drying Temperature Drying Time Rear Temperature Middle Temperature	121 3.0 - 4.0 266 - 277 271 - 282	°C hr °C °C	
Drying Temperature Drying Time Rear Temperature Middle Temperature Front Temperature	121 3.0 - 4.0 266 - 277 271 - 282 282 - 299	°C hr °C °C °C	
Drying Temperature Drying Time Rear Temperature Middle Temperature Front Temperature Nozzle Temperature	121 3.0 - 4.0 266 - 277 271 - 282 282 - 299 277 - 304	°C hr °C °C °C °C	

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