

SABIC® PPcompound 2500-4

Polypropylene

Saudi Basic Industries Corporation (SABIC)

Message:

SABIC® PPcompound 2500/4 is a mineral filled modified polypropylene. Typical material properties include high flow, very high impact, good stiffness, low shrinkage and CLTE. Typical applications of this grade are in automotive exterior such as automotive bumpers. It can be used in painted and unpainted applications with UV stabilization added on demand.

SABIC® PPcompound 2500/4 is a designated automotive grade.

General Information			
Filler / Reinforcement	Mineral		
Additive	Impact Modifier		
Features	Good Stiffness		
	High Flow		
	Impact Modified		
	Low CLTE		
	Low Shrinkage		
	Paintable		
	Ultra High Impact Resistance		
Uses	Automotive Applications		
	Automotive Bumper		
	Automotive Exterior Parts		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	0.960	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	13	g/10 min	ISO 1133
Molding Shrinkage (24 hr)	0.70	%	Internal Method
Hardness	Nominal Value	Unit	Test Method
Shore Hardness (Shore D, Injection Molded)	62		ISO 868
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress			ISO 527-2/5/50
Yield, 3.20 mm, Injection Molded	20.0	MPa	
Break, 3.20 mm, Injection Molded	21.0	MPa	
Tensile Strain (Break, 3.20 mm, Injection Molded)	> 500	%	ISO 527-2/5/50
Flexural Modulus ¹ (Injection Molded)	1100	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method

Charpy Notched Impact Strength (23°C, Injection Molded)	No Break	ISO 179/1eA	
Charpy Unnotched Impact Strength (-40°C, Injection Molded)	No Break	ISO 179/1eU	
Notched Izod Impact Strength		ISO 180/4A	
-20°C, Injection Molded	No Break		
0°C, Injection Molded	No Break		
23°C, Injection Molded	No Break		
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (0.45 MPa, Unannealed)	90.0	°C	ISO 75-2/B
Vicat Softening Temperature	125	°C	ISO 306/A
CLTE - Flow			ASTM D696
-30 to 30°C	6.0E-5	cm/cm/°C	
23 to 80°C	8.0E-5	cm/cm/°C	
NOTE			
1.	Method I (3 point load)		

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