

Delrin® FG100AL NC010

ACETAL RESIN

DuPont Performance Polymers

Message:

Lubricated High Viscosity Acetal Homopolymer with Low Wear and Low Friction Developed for Food Contact Applications

General Information			
UL YellowCard	E41938-100907429		
Additive	Lubricant		
	Mold Release		
Features	Lubricated		
Uses	Profiles		
	Sheet		
Agency Ratings	UL Unspecified Rating		
Forms	Pellets		
Processing Method	Extrusion		
	Injection Molding		
	Profile Extrusion		
	Sheet Extrusion		
Multi-Point Data	Isothermal Stress vs. Strain (ISO 11403-1)		
	Secant Modulus vs. Strain (ISO 11403-1)		
	Shear Stress vs. Shear Rate (ISO 11403-1)		
	Viscosity vs. Shear Rate (ISO 11403-2)		
Part Marking Code (ISO 11469)	>POM-S<		
Resin ID (ISO 1043)	POM-S		
Physical	Nominal Value	Unit	Test Method
Density	1.40	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	2.5	g/10 min	ISO 1133
Molding Shrinkage			ISO 294-4
Across Flow	1.8	%	
Flow	2.0	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	3000	MPa	ISO 527-2
Tensile Stress (Yield)	70.0	MPa	ISO 527-2
Tensile Strain (Yield)	18	%	ISO 527-2

Nominal Tensile Strain at Break	45	%	ISO 527-2
Flexural Modulus	2800	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
-30°C	7.0	kJ/m ²	
23°C	9.0	kJ/m ²	
Charpy Unnotched Impact Strength			ISO 179/1eU
-30°C	170	kJ/m ²	
23°C	250	kJ/m ²	
Notched Izod Impact Strength (23°C)	8.0	kJ/m ²	ISO 180/1A
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	163	°C	ISO 75-2/B
1.8 MPa, Unannealed	97.0	°C	ISO 75-2/A
Melting Temperature ¹	178	°C	ISO 11357-3
CLTE			ISO 11359-2
Flow	1.1E-4	cm/cm/°C	
Transverse	1.1E-4	cm/cm/°C	
Flammability	Nominal Value		Test Method
Flammability Classification			IEC 60695-11-10, -20
0.800 mm	HB		
1.50 mm	HB		
NOTE			
1.	10°C/min		

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

