

Wellamid® GF60-66/6 XE-NBK1

Polyamide 66/6 Copolymer

Wellman Engineering Resins

Message:

Wellamid® GF60-66/6 XE-NBK1 is a Polyamide 66/6 Copolymer (Nylon 66/6) material filled with 60% glass fiber. It is available in Asia Pacific, Europe, Latin America, or North America.

General Information			
Filler / Reinforcement	Glass Fiber,60% Filler by Weight		
Forms	Pellets		
Physical	Nominal Value	Unit	Test Method
Density	1.70	g/cm ³	ISO 1183
Molding Shrinkage			ISO 294-4
Across Flow : 23°C	0.50 to 0.90	%	
Flow : 23°C	0.20 to 0.60	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Yield, 23°C)	215	MPa	ISO 527-2
Tensile Strain (Yield, 23°C)	2.0	%	ISO 527-2
Flexural Modulus (23°C)	18000	MPa	ISO 178
Flexural Stress (23°C)	335	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength (23°C)	17	kJ/m ²	ISO 180
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	230	°C	ISO 75-2/A
Melting Temperature (DSC)	260	°C	ISO 3146

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Recommended distributors for this material

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