

Bormed™ TD109CF

Polypropylene Copolymer

Borealis AG

Message:

Bormed TD109CF is a propylene alpha olefin copolymer.
This grade is suitable for the manufacturing of unoriented cast films on chill roll process, blown films on tubular water quenching process as well as BOPP films.

| General Information | | | |
|--|-------------------------------------|----------|-------------|
| Features | Additive Free | | |
| | Broad Seal Range | | |
| | Copolymer | | |
| | Good Heat Seal | | |
| | Hot Tack Strength | | |
| | Low Blooming | | |
| | Low Moisture Vapor Transmission | | |
| | Low Temperature Heat Sealability | | |
| | Med.-Wide Molecular Weight Distrib. | | |
| | Opticals | | |
| | Steam Sterilizable | | |
| Uses | Cast Film | | |
| | Film | | |
| | Medical Packaging | | |
| Forms | Pellets | | |
| Processing Method | Blown Film | | |
| | Cast Film | | |
| Physical | Nominal Value | Unit | Test Method |
| Melt Mass-Flow Rate (MFR) (230°C/2.16 kg) | 6.0 | g/10 min | ISO 1133 |
| Mechanical | Nominal Value | Unit | Test Method |
| Flexural Modulus (23°C, Injection Molded) | 700 | MPa | ISO 178 |
| Coefficient of Friction (vs. Itself - Dynamic) | > 0.70 | | ISO 8295 |
| Films | Nominal Value | Unit | Test Method |
| Tensile Modulus | | | ISO 527-3 |
| MD : 50 µm | 470 | MPa | |
| TD : 50 µm | 490 | MPa | |
| Tensile Strength | | | ISO 527-3 |
| MD : 50 µm | 30.0 | MPa | |

| TD : 50 μm | 20.0 | MPa | |
|--|---------------|------|-------------|
| Tensile Elongation | | | ISO 527-3 |
| MD : Break, 50 μm | 450 | % | |
| TD : Break, 50 μm | 470 | % | |
| Instrumented Dart Impact (50 μm, Total Energy) | 12.0 | J | ISO 7765-2 |
| Thermal | Nominal Value | Unit | Test Method |
| Melting Temperature | 130 | °C | ISO 11357-3 |
| Optical | Nominal Value | Unit | Test Method |
| Gloss (20°, 50.0 μm) | > 130 | | ASTM D2457 |
| Haze (50.0 μm) | < 0.50 | % | ASTM D1003 |

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