

Tenopom® POM B3 MF TZ NTLA010 PR318

Acetal (POM) Copolymer

Petropol Industry and Trade of Polymers LTDA

Message:

Polyacetal copolymer, impact modified (Tough), medium viscosity, easy processing. Indicated for injection.

General Information			
Additive	Impact Modifier		
Features	Copolymer		
	Good Processability		
	Impact Modified		
	Medium Viscosity		
Processing Method	Injection Molding		
Resin ID (ISO 1043)	>POM<		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.38 to 1.39	g/cm³	ASTM D792
Melt Mass-Flow Rate (MFR) (190°C/1.05 kg)	5.0 to 10	g/10 min	ASTM D1238
Molding Shrinkage - Flow	1.2 to 1.7	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	52.0	MPa	ASTM D638
Tensile Elongation (Break)	68	%	ASTM D638
Flexural Modulus	2150	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	120	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed	153	°C	
1.8 MPa, Unannealed	75.0	°C	
Peak Melting Temperature	170 to 180	°C	ASTM D3418
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	2.0E+14	ohms · cm	ASTM D257
Dissipation Factor (1 MHz)	5.0E-3		ASTM D150
Flammability	Nominal Value	Unit	Test Method
Flame Rating	HB		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	80.0	°C	
Drying Time	3.0	hr	
Processing (Melt) Temp	180 to 200	°C	

Mold Temperature	80.0	°C
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